



intellegens

Innovative machine learning for simulations,
experiments, and beyond

Ansys 2021

Alchemite™ machine learning



Alchemite™ developed at University of Cambridge and Intellegens

Design formulations for **multiple target properties**

Merge simulations, physical laws, and experimental data to exploit all available information

Exploit **uncertainties** to deliver most robust predictions to customers

Accelerate formulation design at **reduced cost**



Handling sparse data

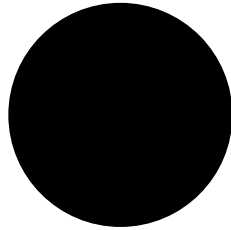
Approach problems with a black box



Formulation

Black box

Properties



Defects
Strength
Cost
Weight
Fatigue
Environment



Train the machine learning



29392876479090
02136401036020
63658497050818
70381840646500
50106637890290
71526909467444
01140449749480
48868527611099
20333272199499
97657934234341
39404670396039
59769286811239
37641343948734
36652447277378
14421981032661
80555606952664
98344399488109

Black box



29392876479090
02136401036020
63658497050818
70381840646500
50106637890290
71526909467444
01140449749480
48868527611099
20333272199499
97657934224341
39404679596039
59769286811239
37641343948734
36652447277378
14421981032661
80555606952664
98344399488109

Properties

Defects

Strength

Cost

Weight

Fatigue

Environment



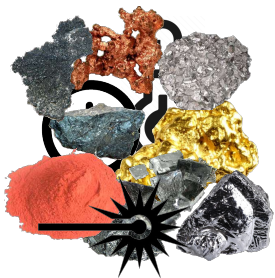
Use the machine learning



Formulation

Black box

Properties



Defects
Strength
Cost
Weight
Fatigue
Environment



Sparse data



Formulation

Black box

Properties



Defects
Strength

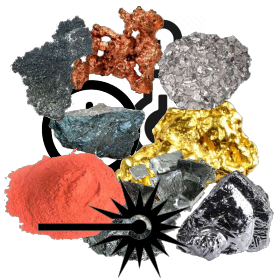
Cost
Weight
Fatigue
Environment



Exploit imputed first principles simulations



Formulation



Black box

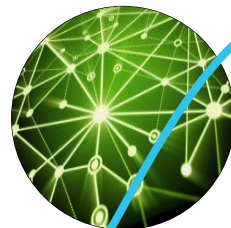


Properties

Defects
Strength
Cost
Weight
Fatigue
Environment

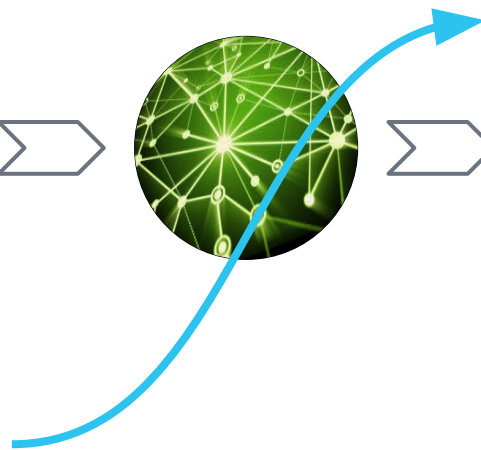


Black box



Properties

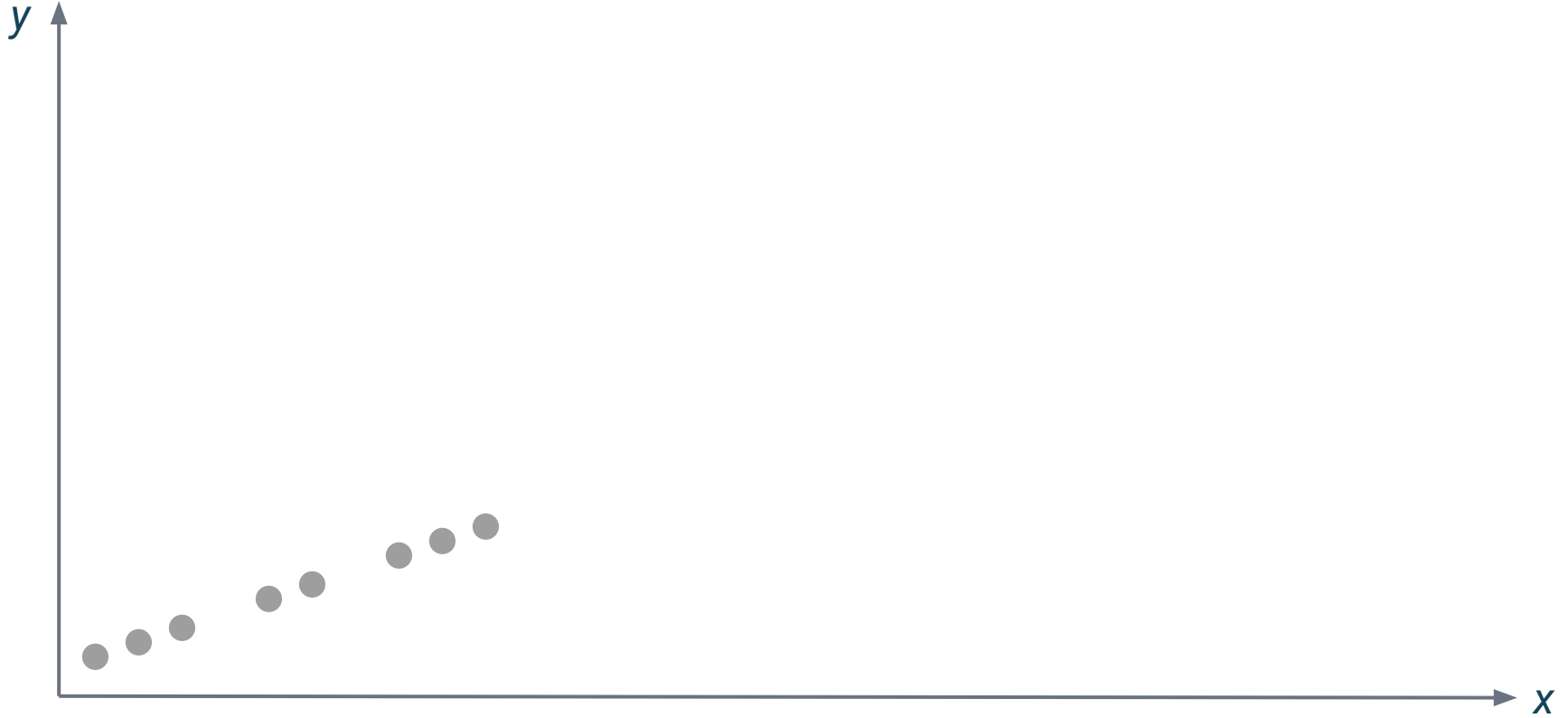
Defects
Strength
Cost
Weight
Fatigue
Environment



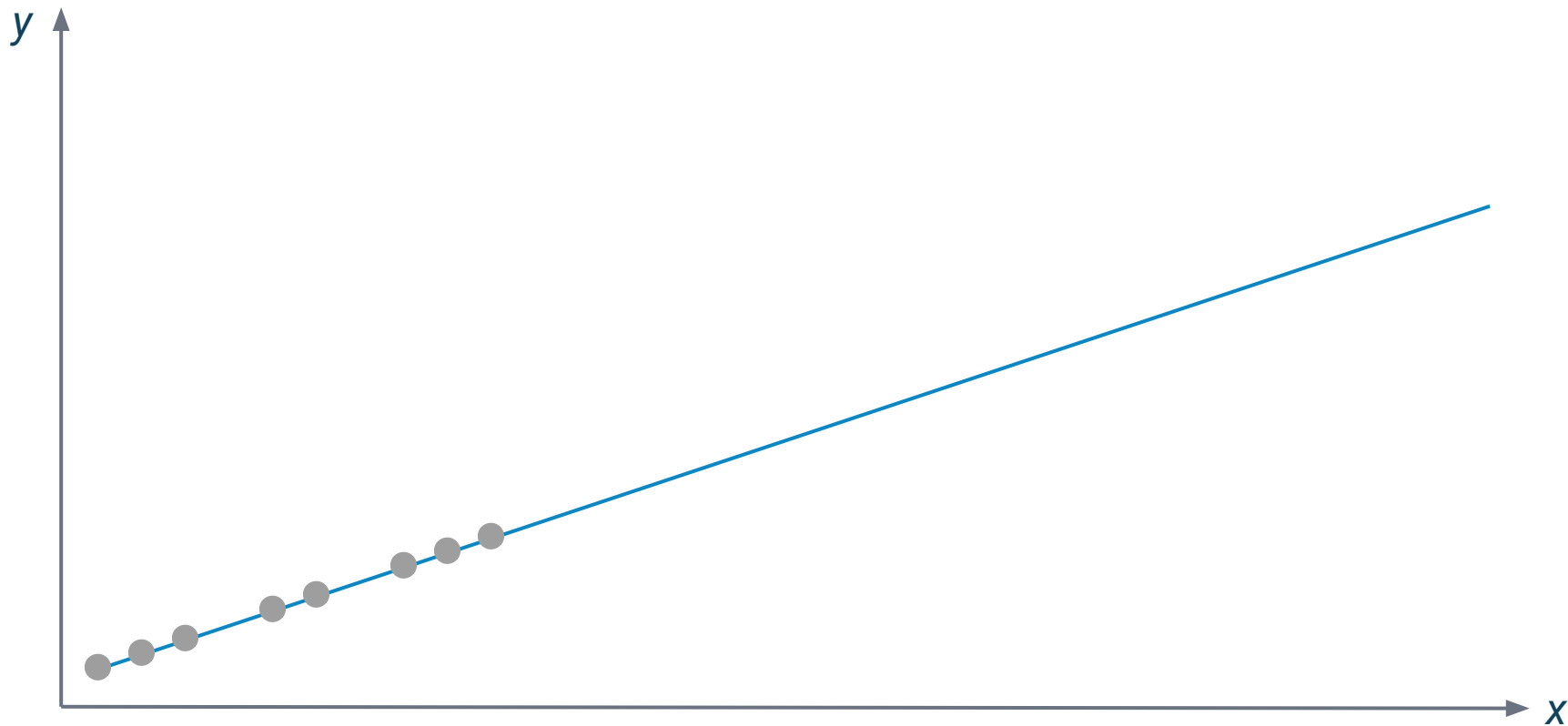


Use of uncertainty

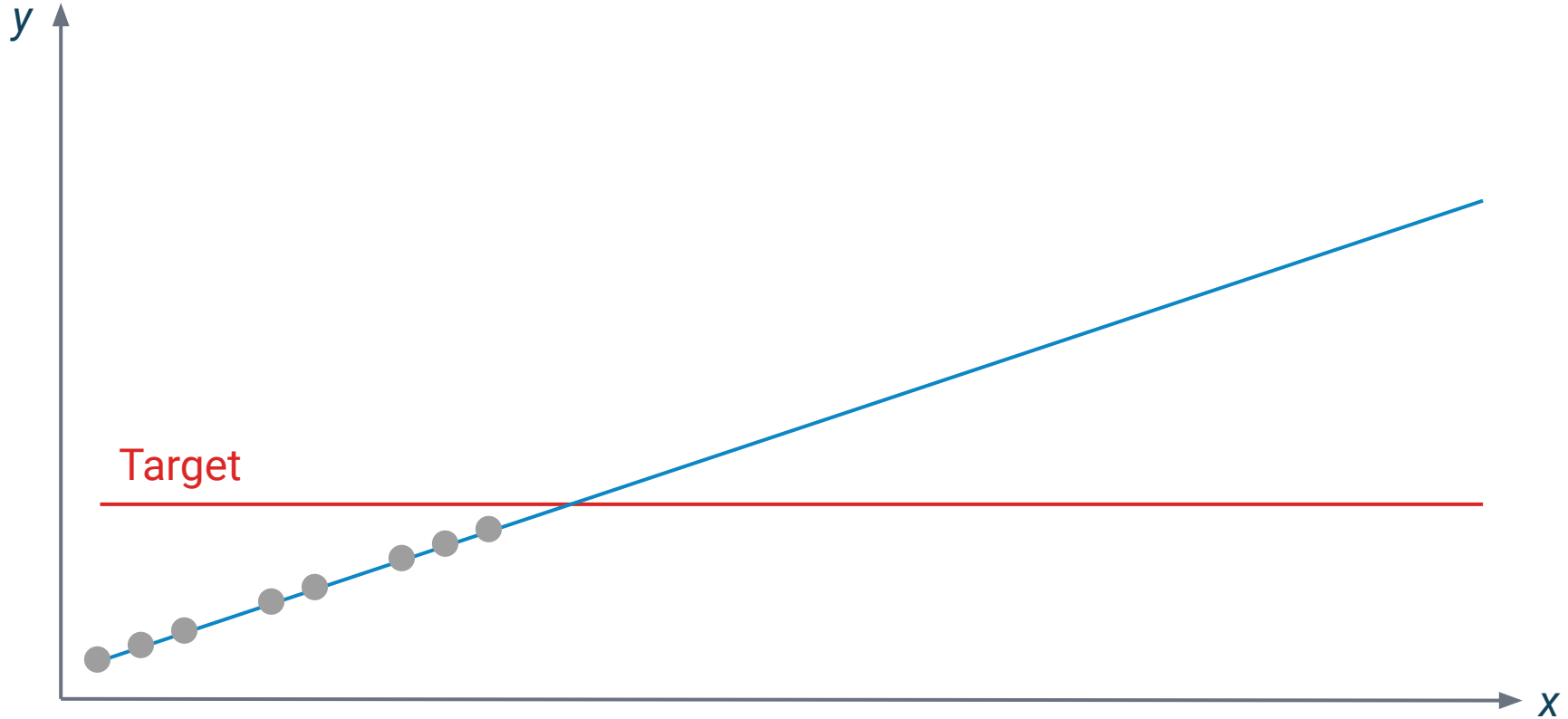
Training data



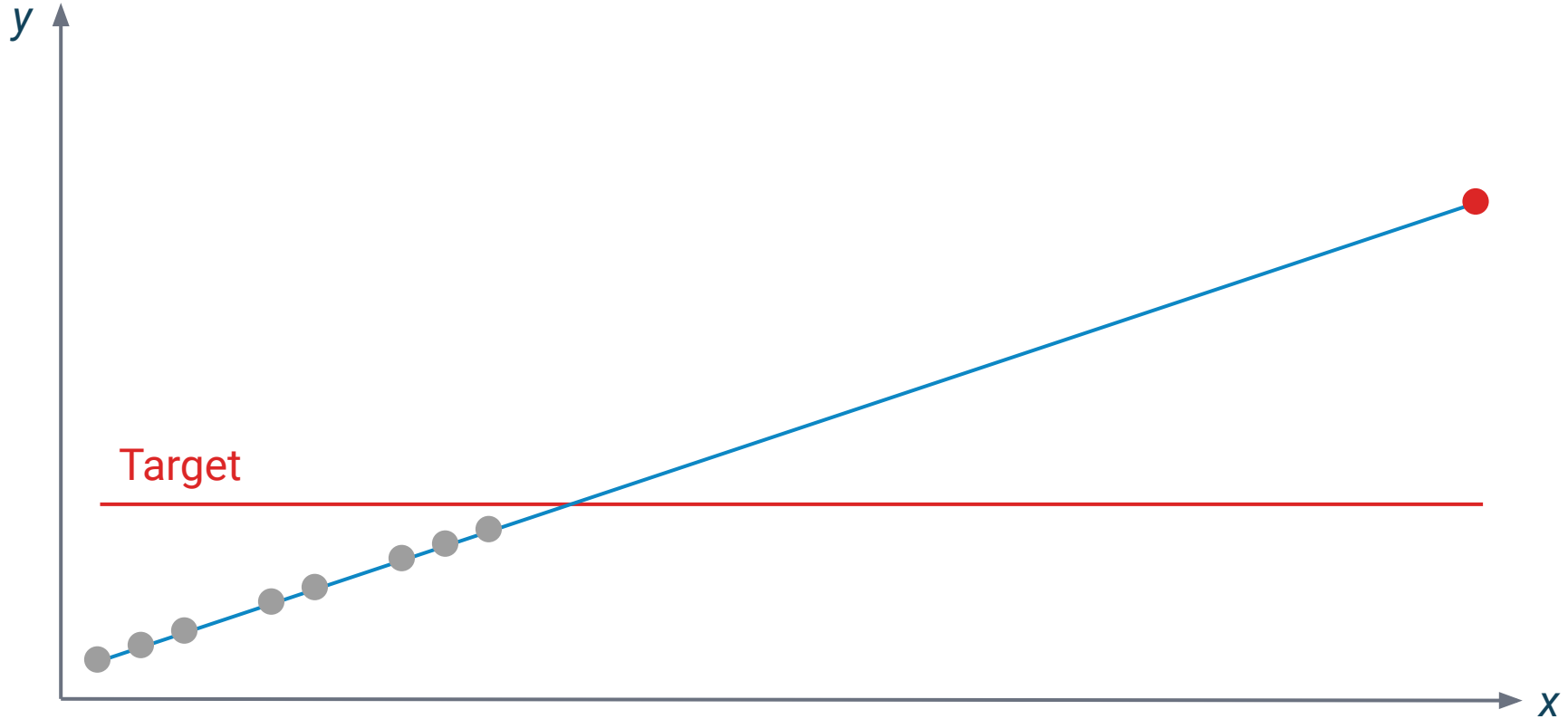
Machine learning model



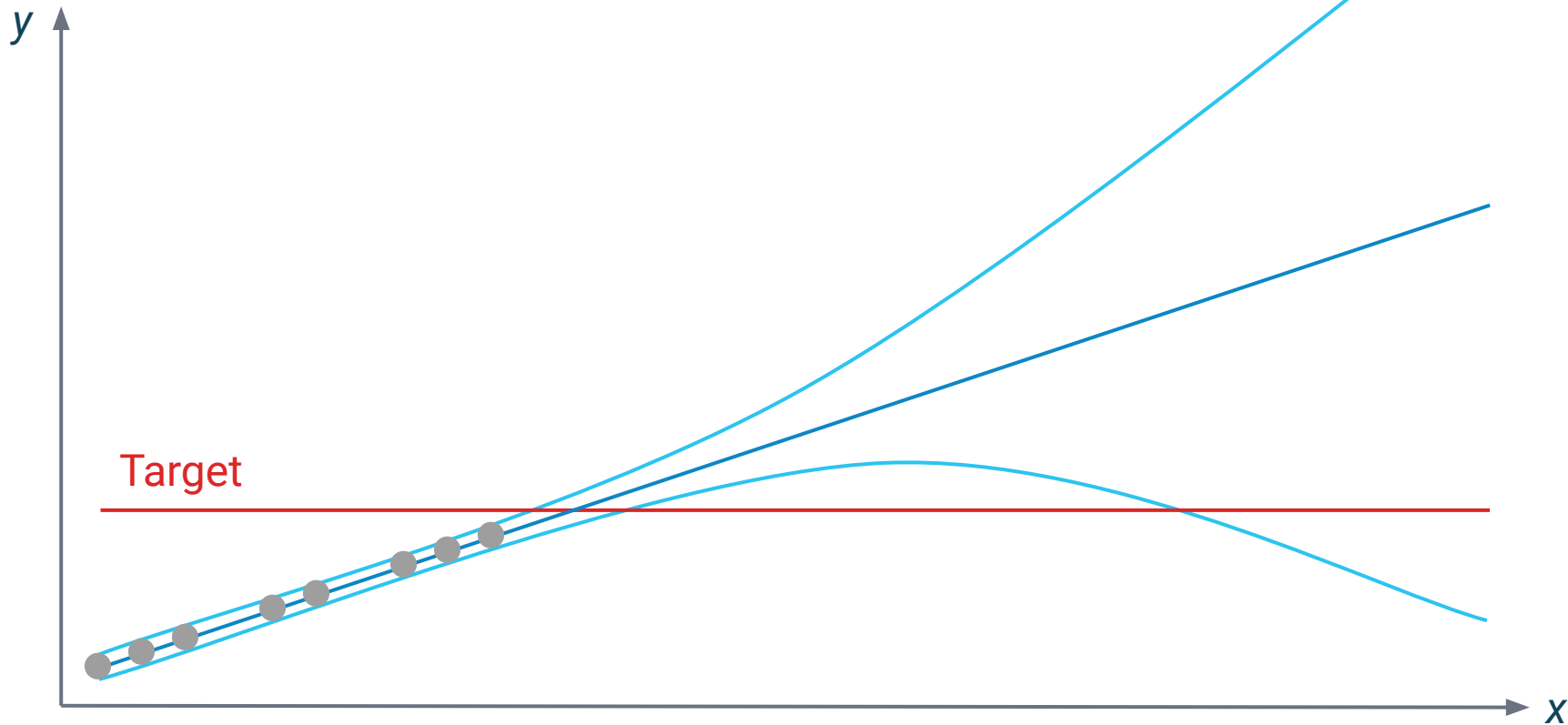
Target for the design



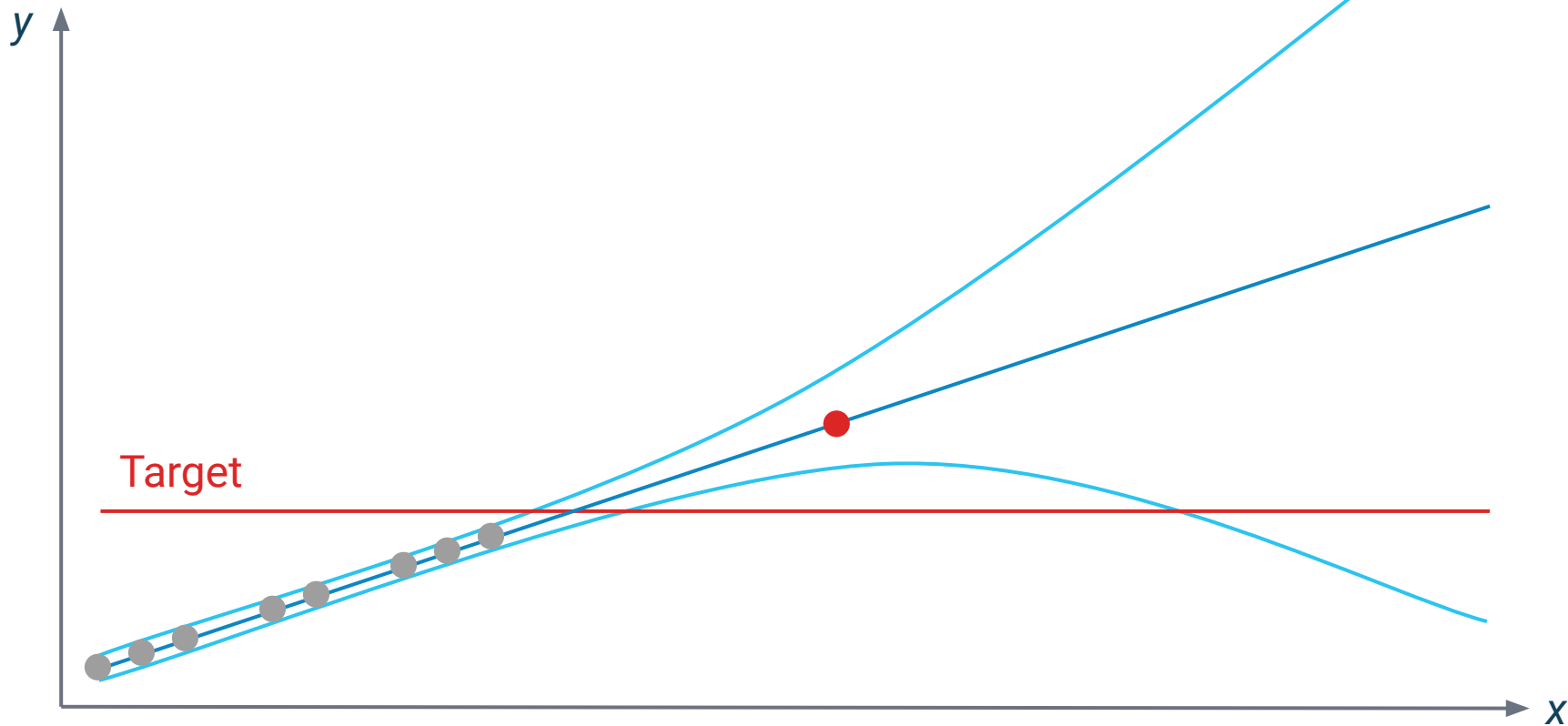
Choose the formulation with best expected property



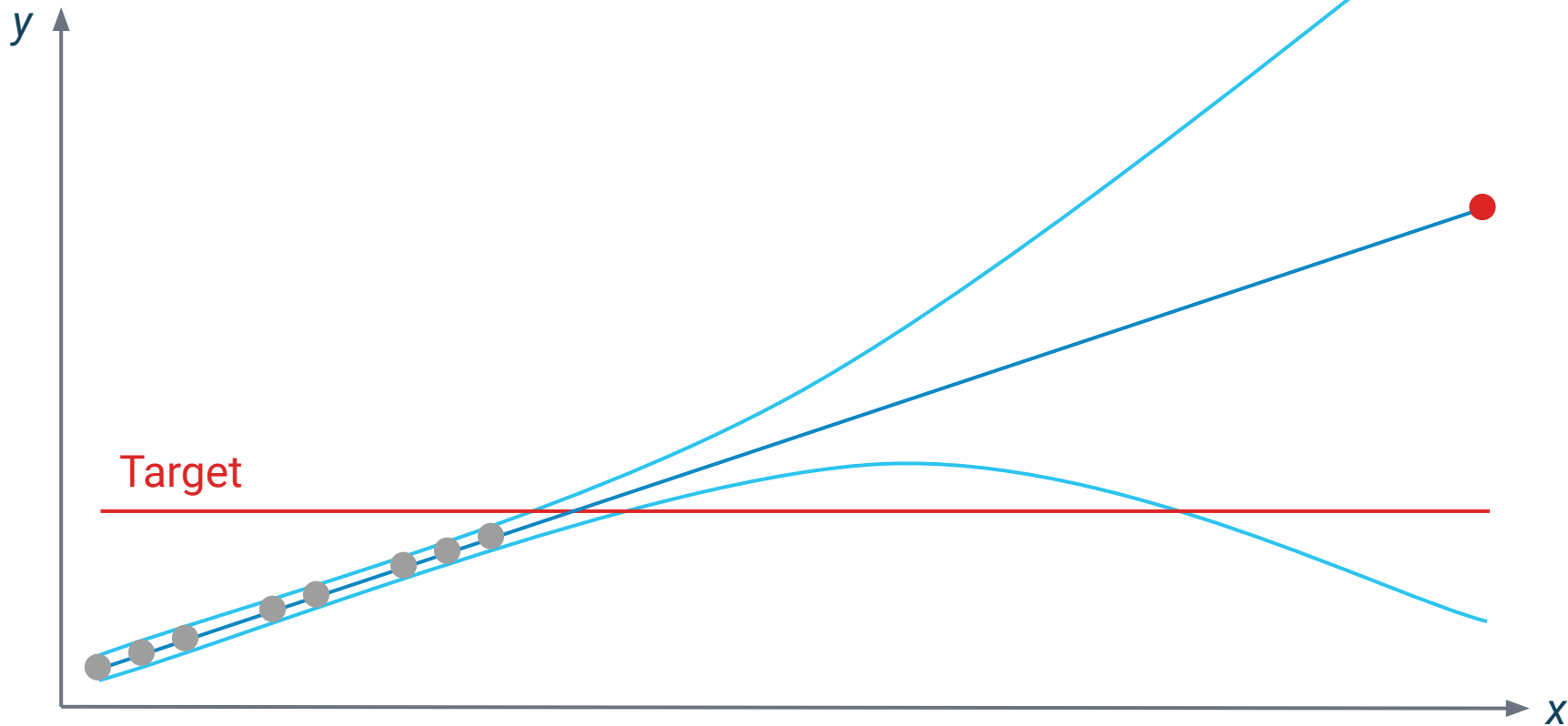
Understanding the uncertainty



Formulations most probable to work



Design of experiment



Alchemite™ technology offers a unique combination



Value from sparse, noisy data

Unique self-consistent, iterative algorithm imputes sparse data



Quantify uncertainty to enable rational decisions

Accurate method (nonparametric probability distributions)



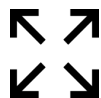
Optimise against multiple targets

Solves high-dimensional problems that were intractable



Make a fast start

Auto-generates models, requiring minimal assumptions



Speed and scalability

Light CPU / memory footprint: replace first principles simulations and handle huge datasets



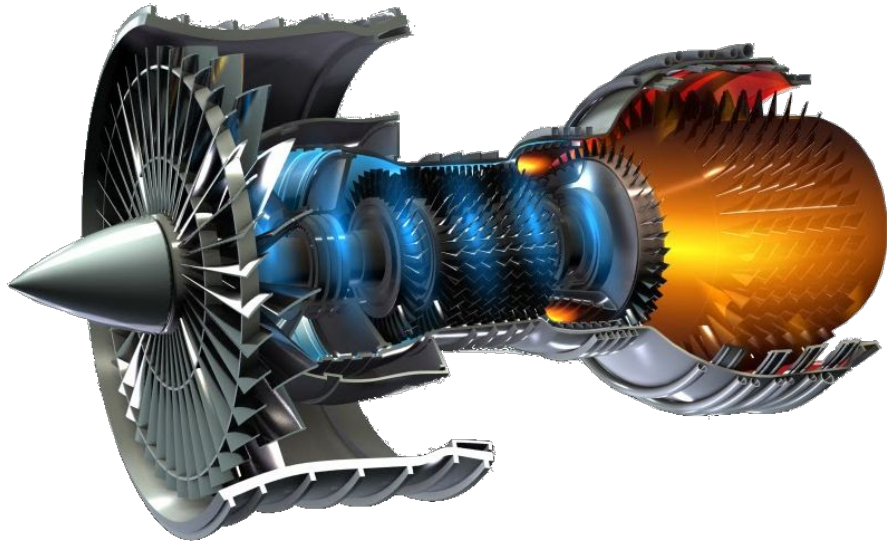
A global view

e.g., ingredients *and* processing parameters in a combined study

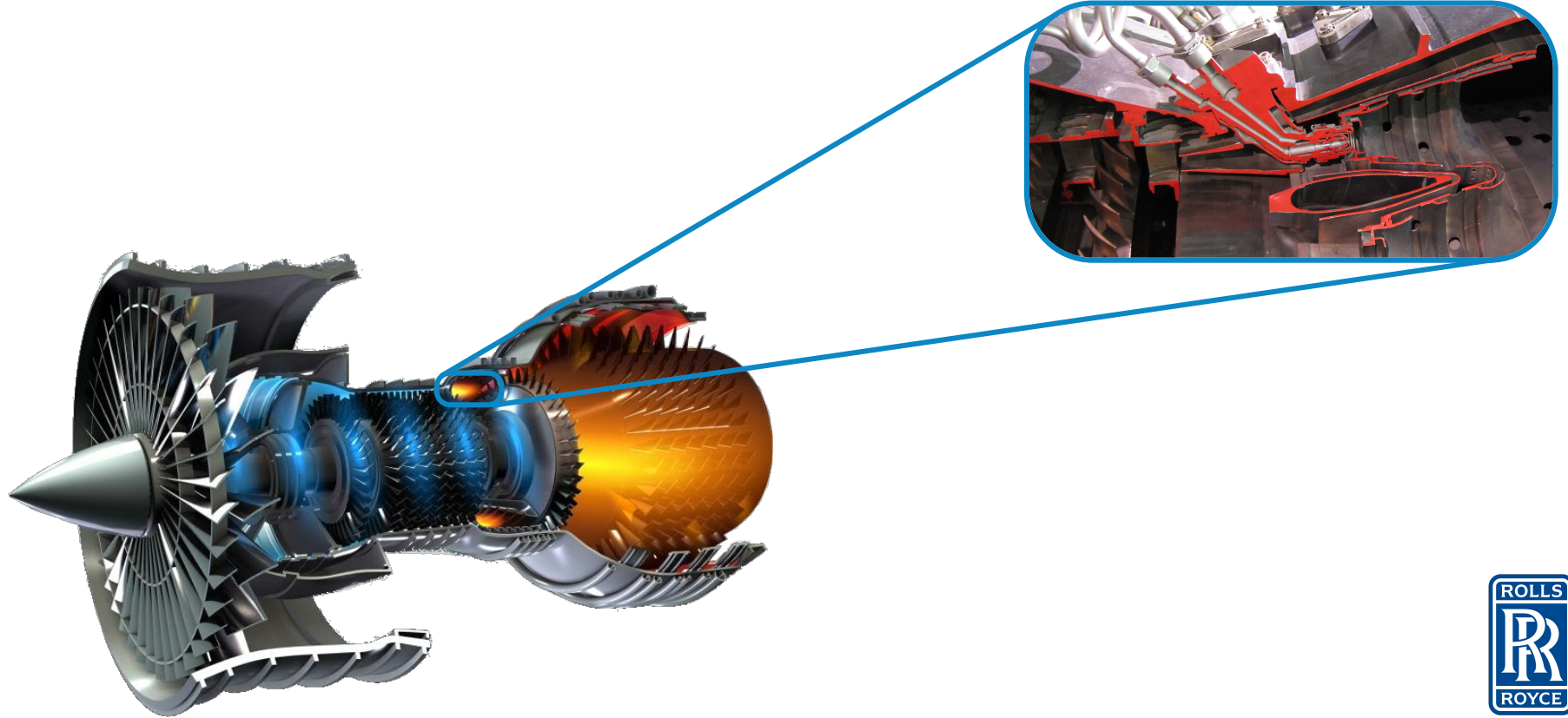


Case studies

Schematic of a gas turbine engine



Combustor in a gas turbine engine



Target properties



Elemental cost	< 25 \$kg ⁻¹
Density	< 8500 kgm ⁻³
γ' content	< 25 wt%
Oxidation resistance	< 0.3 mgcm ⁻²
Processability	< 0.15% defects
Phase stability	> 99.0 wt%
γ' solvus	> 1000°C
Thermal resistance	> 0.04 KΩ ⁻¹ m ⁻³
Yield stress at 900°C	> 200 MPa
Tensile strength at 900°C	> 300 MPa
Tensile elongation at 700°C	> 8%
1000hr stress rupture at 800°C	> 100 MPa
Fatigue life at 500 MPa, 700°C	> 10 ⁵ cycles

Processability had just 8 entries available

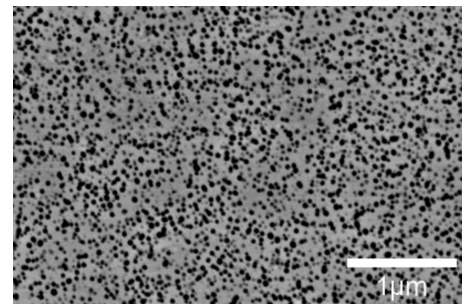


Elemental cost	< 25 \$kg ⁻¹
Density	< 8500 kgm ⁻³
γ' content	< 25 wt%
Oxidation resistance	< 0.3 mgcm ⁻²
Processability	< 0.15% defects
Phase stability	> 99.0 wt%
γ' solvus	> 1000°C
Thermal resistance	> 0.04 KΩ ⁻¹ m ⁻³
Yield stress at 900°C	> 200 MPa
Tensile strength at 900°C	> 300 MPa
Tensile elongation at 700°C	> 8%
1000hr stress rupture at 800°C	> 100 MPa
Fatigue life at 500 MPa, 700°C	> 10 ⁵ cycles

Properties from first principles methods



Elemental cost	< 25 \$kg⁻¹
Density	< 8500 kgm⁻³
γ' content	< 25 wt%
Oxidation resistance	< 0.3 mgcm ⁻²
Processability	< 0.15% defects
Phase stability	> 99.0 wt%
γ' solvus	> 1000°C
Thermal resistance	> 0.04 KΩ ⁻¹ m ⁻³
Yield stress at 900°C	> 200 MPa
Tensile strength at 900°C	> 300 MPa
Tensile elongation at 700°C	> 8%
1000hr stress rupture at 800°C	> 100 MPa
Fatigue life at 500 MPa, 700°C	> 10 ⁵ cycles



Composition and design parameters



Cr 19%



Co 4%



Mo 4.9%



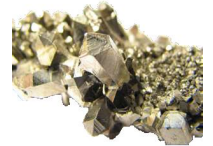
W 1.2%



Zr 0.05%



Nb 3%



Al 2.9%



C 0.04%



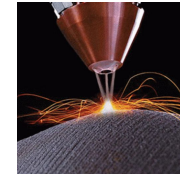
B 0.01%



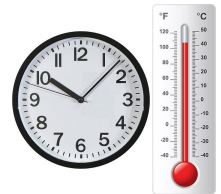
Ni balance



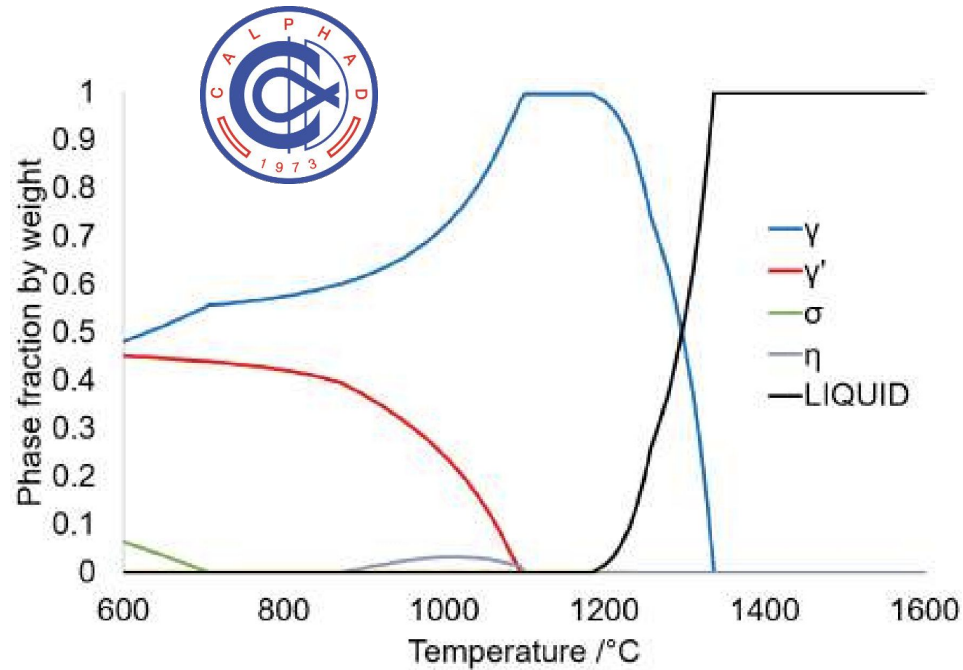
Expose 0.8



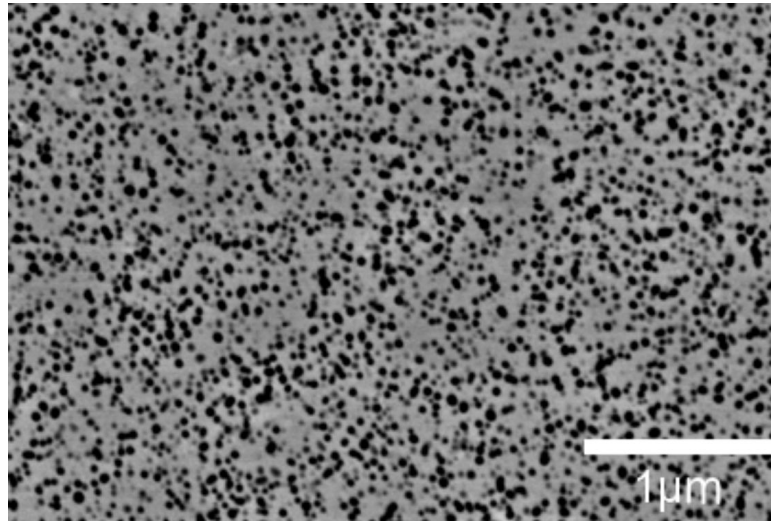
T_{HT} 1230°C



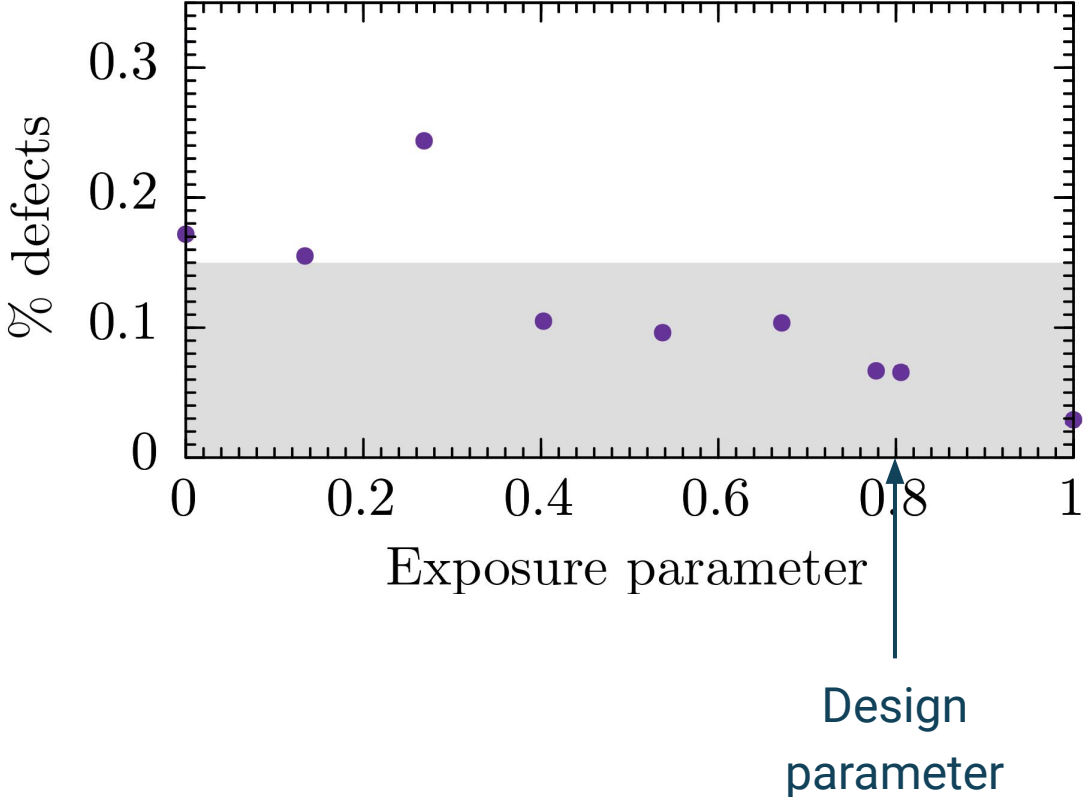
Phase behavior

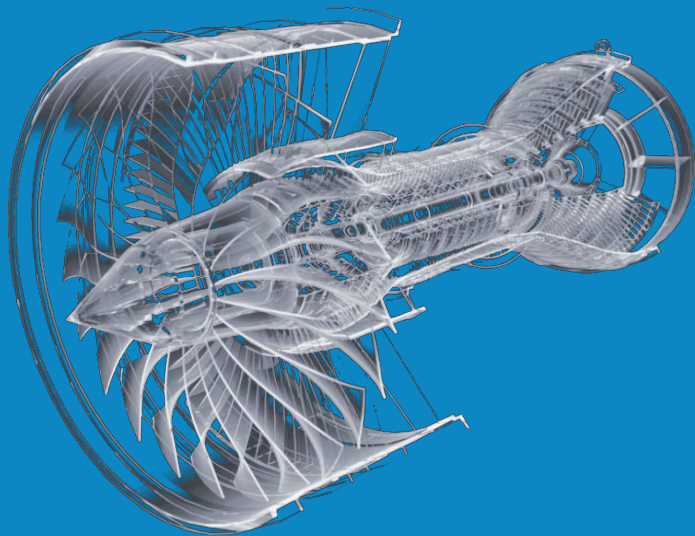


Microstructure



Defects





Materials & Design 168, 107644 (2019)



High temperature alloy

Validated a new alloy for 20+ composition/process parameters to satisfy **11** physical criteria

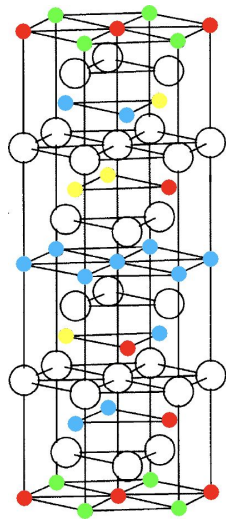
Just **8** printability experimental values

90% fewer costly experiments

Reduced costs by \$10 million

Accelerated typical discovery and validation time from 20 to 2 years

Battery cathode NCM material

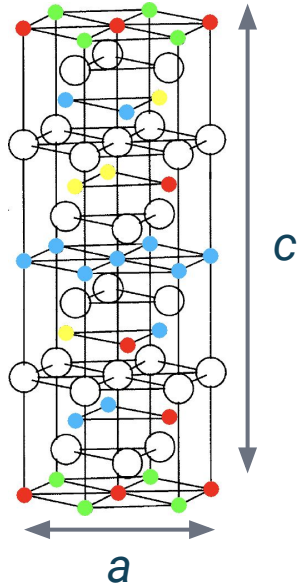


Design a NCM cathode that is more **robust** against **Li migration** and maintains other properties

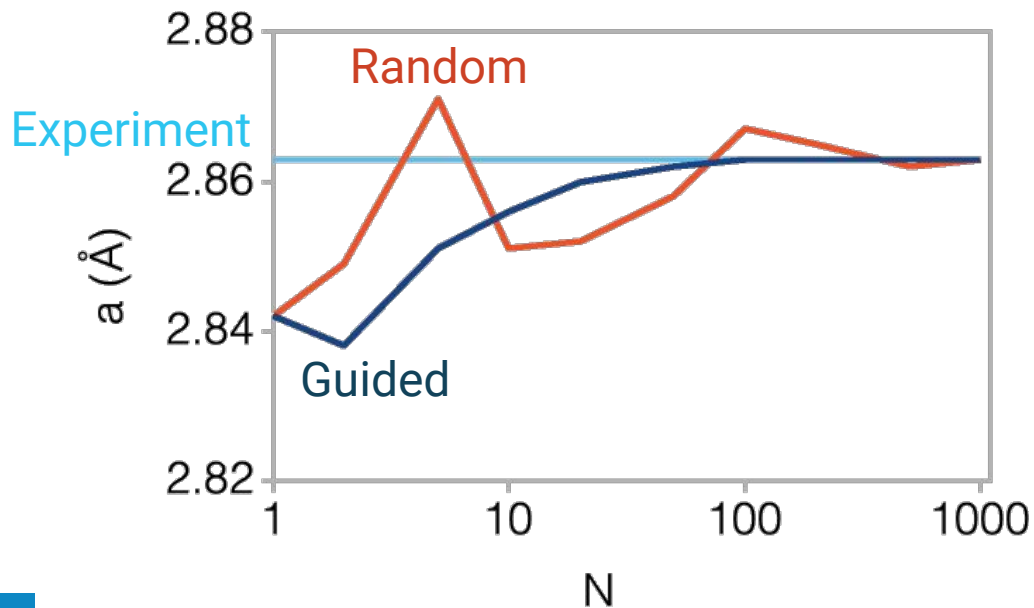
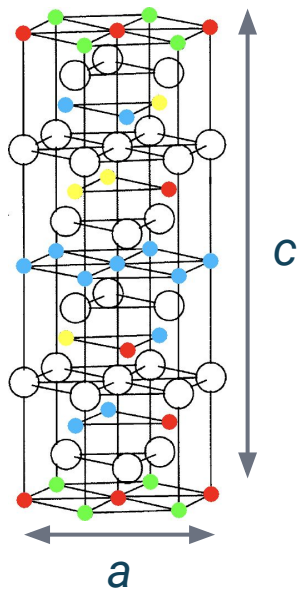


- Nickel
- Cadmium
- Manganese
- Oxygen
- Lithium

Lattice constants



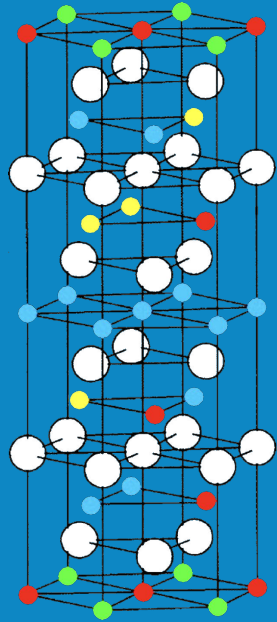
How many simulations are required?



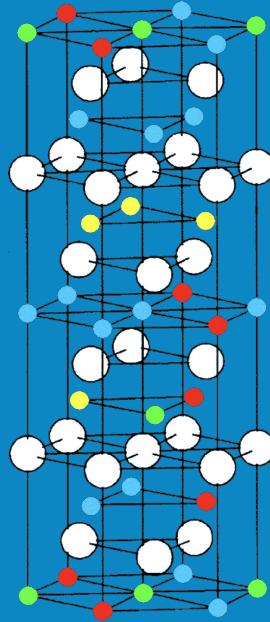
Structure	a (Å)	c (Å)
$\text{LiNi}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{O}_2$ predict	2.863	14.257
$\text{LiNi}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{O}_2$ exp.	2.866	14.254



Battery cathodes



Original
82% robust



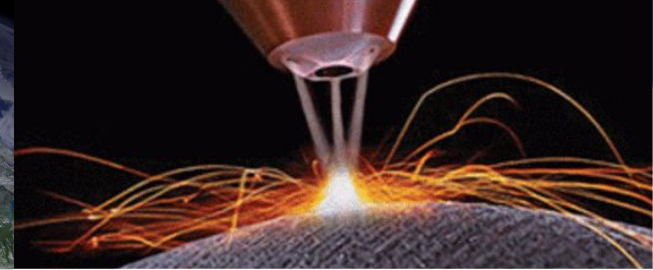
Proposed
100% robust

Machine learning required **20x** fewer density functional theory calculations

Reduce **Li migration** to improve battery life

Maintain voltage, charge stored, density, and cost

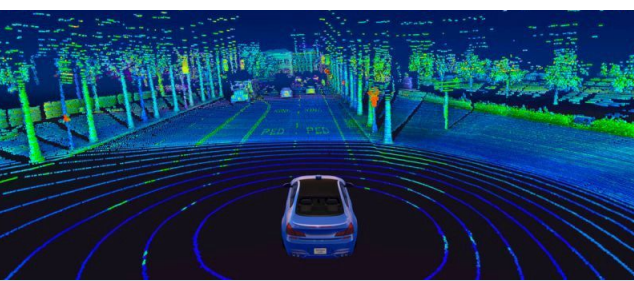
Bespoke battery design for each customer



Heat exchanger & shape memory alloy applications



The University of Sheffield / AMRC Advanced Manufacturing Research Centre

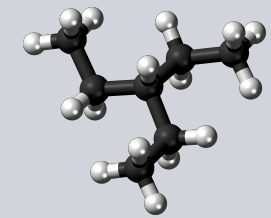


nature machine intelligence REVIEW ARTICLE <https://doi.org/10.1038/s42256-020-0156-7>

Predicting the state of charge and health of batteries using data-driven machine learning

Man-Fai Ng¹, Jin Zhao², Qingyu Yan², Gareth J. Conduit² and Zhi Wei Seh⁴

Machine learning is a specific application of artificial intelligence that allows computers to learn and improve from data and experience via sets of algorithms, without the need for reprogramming. In the field of energy storage, machine learning has recently emerged as a promising modelling approach to determine the state of charge, state of health and remaining useful life of batteries. First, we review the two most studied types of battery models in the literature for battery state prediction: the



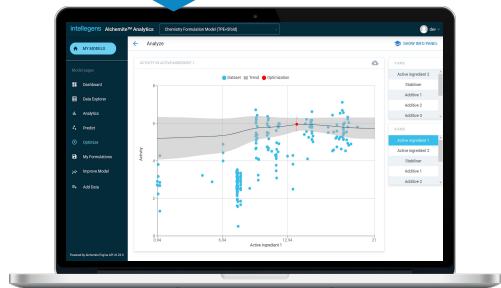
Battery management software Nature Machine Intelligence 2, 161 (2020)



Alchemite™ product family



Scientists & engineers
Fast start, easy-to-use, visual



←
*Option to
deploy
models*

Alchemite™ Analytics

Deep data insights on your desktop
Guide experiments, predict, design, optimise

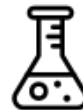
Data scientists
Add to your ML toolkit



Alchemite™ Engine

Integrate into your workflow (API, Python)
Advanced configuration, enterprise deployment

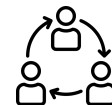
*Optional
connectors*



Lab systems



*Software &
scripts*



*Sharing &
collaboration*

**Alchemite™
Success**

Access Intellegens™ deep learning expertise

Advice to your data science team or full project management



Intellegens and Ansys

Granta MI™ plus Alchemite™



MI Optimize > Sak_Demo_1410

Sak Demo_1410 : Probability 86.07%

Visualize: Plot features Visualize: View outputs

Table	Feature	Constraint	Goal	Result	Uncertainty	Model Range
Inputs (7)						
Machine learning: ... (7)						
	Hatch speed [mm/s]	Full range 800 - 1500	-	1140	-	800 - 1500
	Hatch power [W]	Full range 200 - 400	-	294	-	200 - 400
	Hatch offset [mm]	Full range 0 - 0.1	-	0.052	-	0 - 0.1
	Border power [W]	Full range 100 - 400	-	265	-	100 - 400
	Border speed [mm/s]	Full range 10 - 40	-	24.3	-	10 - 40
	Hatch distance [mm]	Full range 0.07 - 0.12	-	0.0961	-	0.07 - 0.12
	Volumetric energy density [J/mm ³]	Full range 23.4 - 89.3	-	44.8	-	23.4 - 89.3
Outputs (2)						
Machine learning: ... (2)						
	Ultimate tensile strength [MPa]	-	Greater than 299	803	26.1	299 - 916
	Surface finish Ra [µm]	-	Less than 14.8	9.03	0.286	4.74 - 14.8

MI Training > For Demo

Define Matrix Populate Matrix Train

Machine learning: Builds

Machine learning: Test data

Machine learning: Test data

Attributes

Select attributes to add them to your Feature Set.

Machine learning: Test data

Search attributes

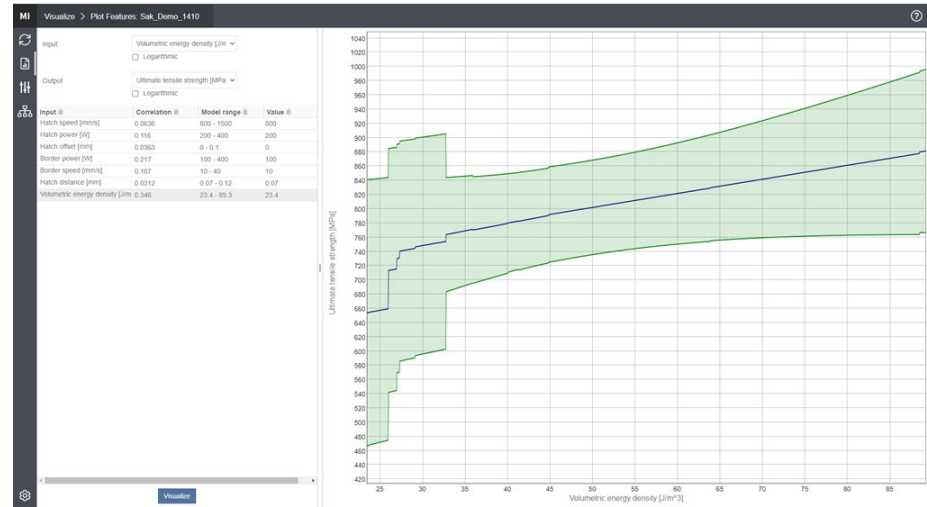
Select all Select none

Surface finish Ra [µm]

Ultimate tensile strength [MPa]

Feature Set

Machine learning: Builds	Data type	Transform	Purpose
Border power [W]	Point	Continuous/Number	Input
Border speed [mm/s]	Point	Continuous/Number	Input
Hatch distance [mm]	Point	Continuous/Number	Input
Hatch offset [mm]	Point	Continuous/Number	Input
Hatch power [W]	Point	Continuous/Number	Input
Hatch speed [mm/s]	Point	Continuous/Number	Input
Volumetric energy density [J/mm ³]	Point	Continuous/Number	Input
Machine learning: Test data	Data type	Transform	Purpose
Surface finish Ra [µm]	Point	Continuous/Number	Input
Ultimate tensile strength [MPa]	Point	Continuous/Number	Input



Sparse data, uncertainty & simulations



Alchemite™ uses property-property correlations, uncertainty estimates, and first principles simulations to overcome sparse data

Designed **experimentally verified** materials with impossibly small data

Connect with **first principles** simulations including:

CALPHAD

Density functional theory

Finite element

Computational fluid dynamics

Molecular dynamics

Next steps



Contact gareth@intellegens.ai

Website <https://intellegens.ai>

Papers <https://intellegens.ai/article-type/papers/>

Demo <https://app.intellegens.ai>



[@intellegensai](https://twitter.com/intellegensai)



[/company/intellegensai](https://www.linkedin.com/company/intellegensai)

