

# The modern-day blacksmith

Gareth Conduit

# Machine learning to

Model datasets where the data is **sparse**

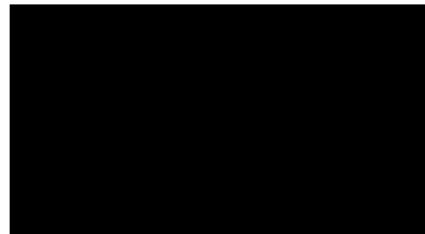
Exploit **property-property** relationships

**Merge** data, computer simulations, and physical laws

**Reduce** costly experiments to **accelerate** discovery

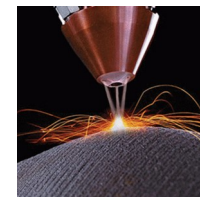
# Black box machine learning for materials design

Composition



Properties

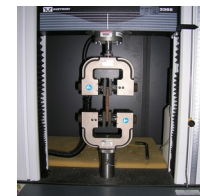
Defects



Fatigue



Strength



# Train the machine learning

63658497050818  
70381840646500  
50106637890290  
71526909467444  
01140449749480  
48868527611099  
20333272199499  
97657934224341  
39404670396039  
59769286811239  
37641343948734

Composition



29392876479090  
02136401036020  
63658497050818  
70381840646500  
50106637890290  
71526909467444  
01140449749480  
48868527611099  
20333272199499  
97657934224341  
39404670396039  
59769286811239  
37641343948734  
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98344399488109

Properties

Defects

Fatigue

Strength



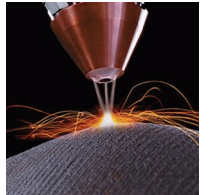
# Machine learning predicts material properties

Composition



Properties

Defects



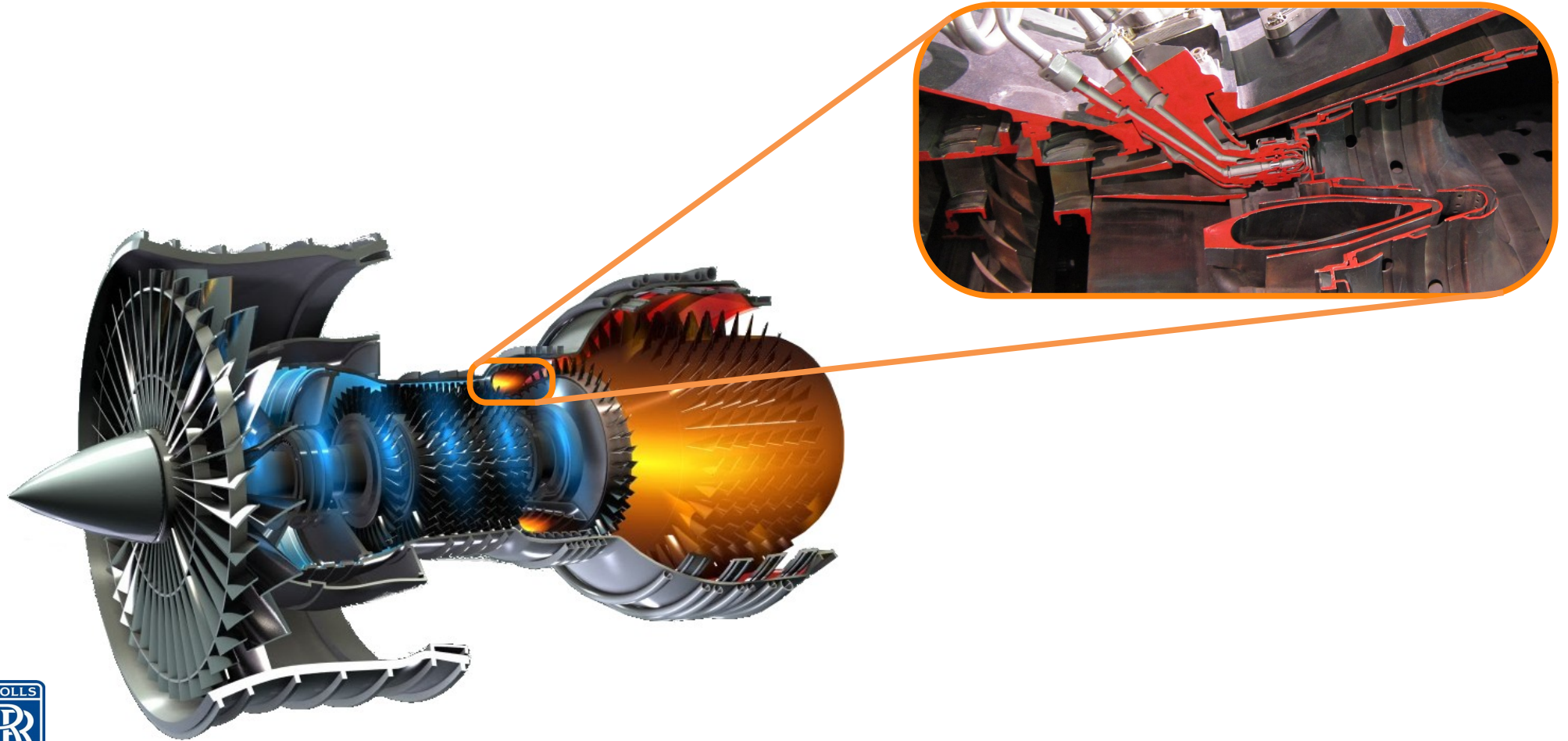
Fatigue



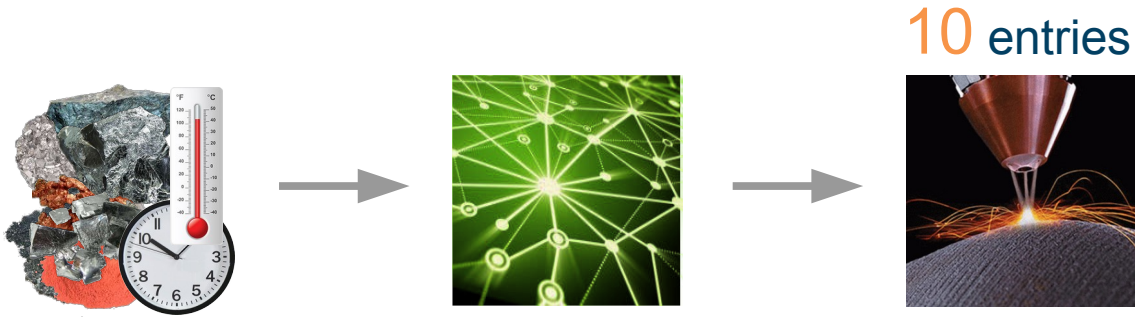
Strength



# Combustor in a jet engine



# Data available to model defect density

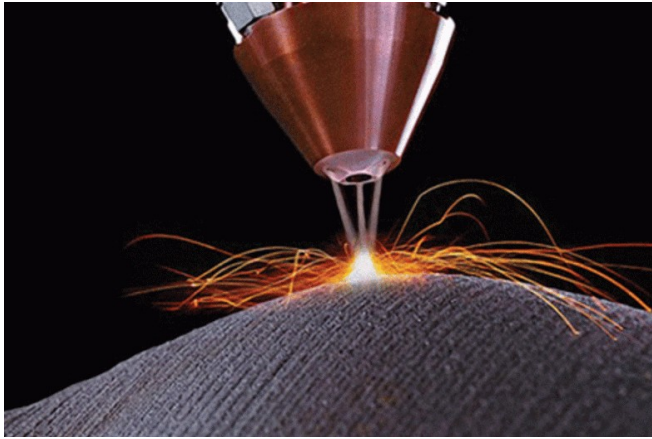


Composition and heat treatment space **30** dimensions

Requires **31** points to fit a hyperplane

Just **10** data entries available to model defect density

# Ability for printing and welding are strongly correlated



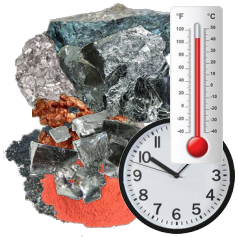
Laser



Electricity



# First predict weldability

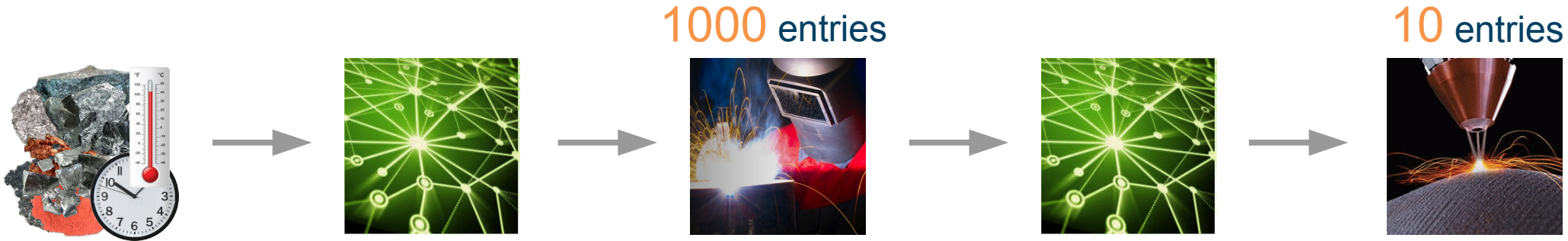


1000 entries



Use 1000 weldability entries to understand complex composition → weldability model

# Use weldability to predict defects formed



Use **1000** weldability entries to understand complex composition → weldability model

**10** defects entries capture the simple weldability → defect relationship

**Two interpolations** give composition → defects **extrapolation**

# Target properties

Elemental cost	< 25 \$kg <sup>-1</sup>
Density	< 8500 kgm <sup>-3</sup>
γ' content	< 25 wt%
Oxidation resistance	< 0.3 mgcm <sup>-2</sup>
Defects	< 0.15% defects
Phase stability	> 99.0 wt%
γ' solvus	> 1000°C
Thermal resistance	> 0.04 KΩ <sup>-1</sup> m <sup>-3</sup>
Yield stress at 900°C	> 200 MPa
Tensile strength at 900°C	> 300 MPa
Tensile elongation at 700°C	> 8%
1000hr stress rupture at 800°C	> 100 MPa
Fatigue life at 500 MPa, 700°C	> 10 <sup>5</sup> cycles

# Composition and processing variables

Cr 19%



Co 4%



Mo 4.9%



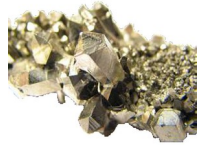
W 1.2%



Zr 0.05%



Nb 3%



Al 2.9%



C 0.04%



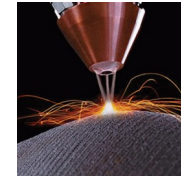
B 0.01%



Ni



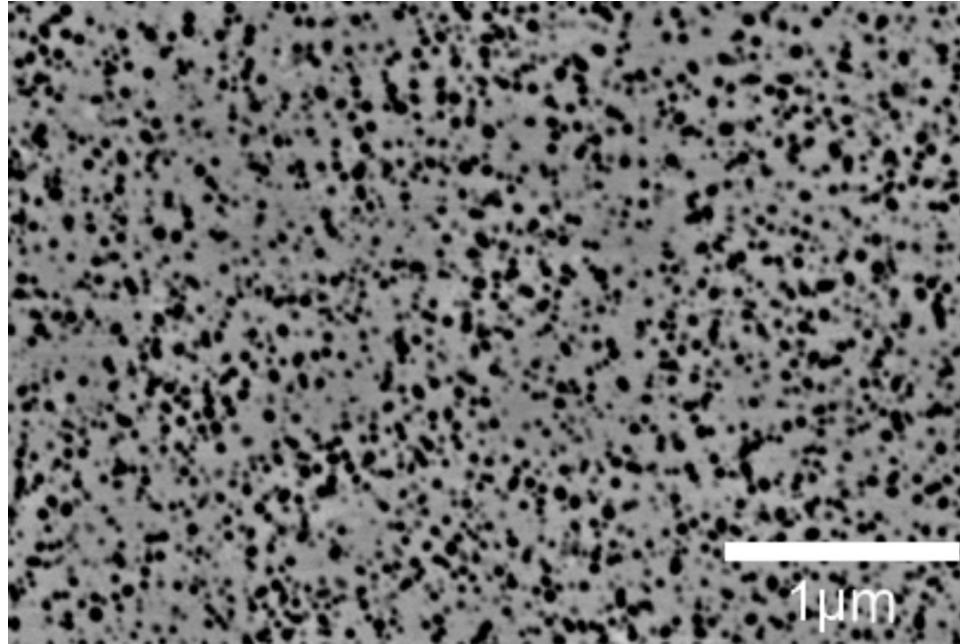
Expose 0.8



$T_{HT}$  1300°C

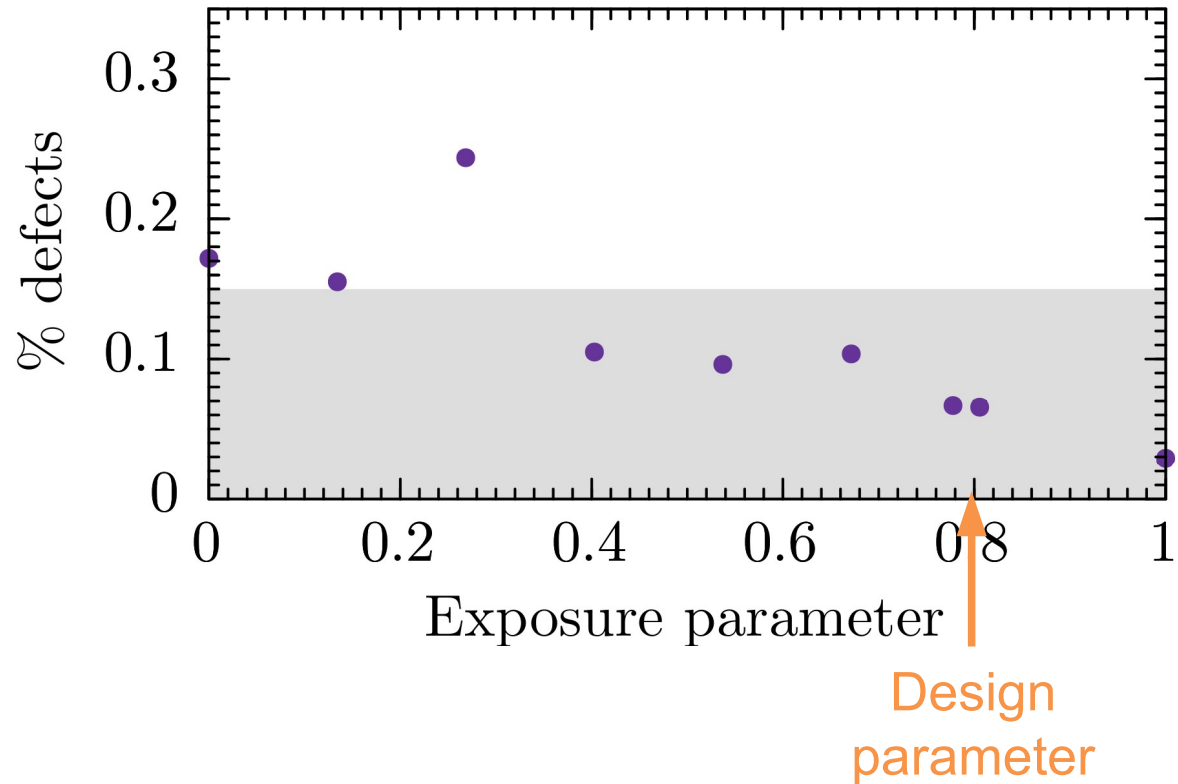


# Microstructure

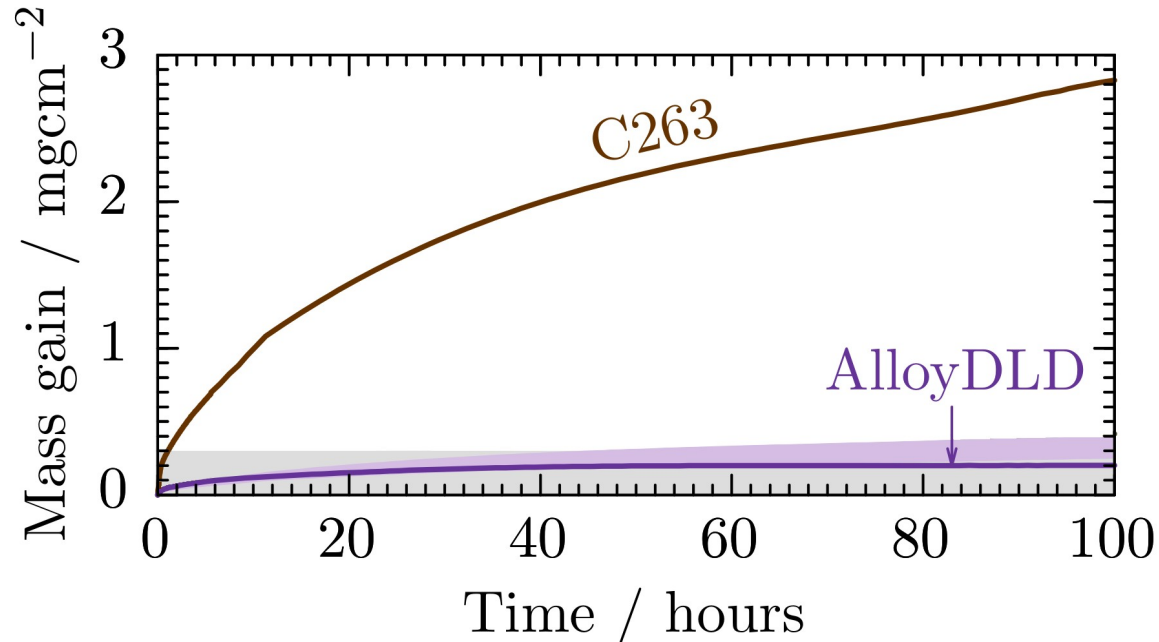


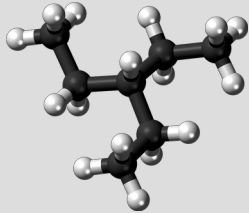
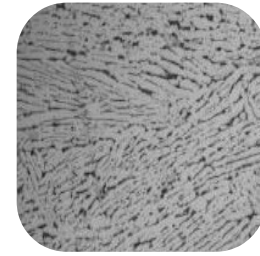
Probabilistic neural network identification of an alloy for direct laser deposition  
Materials & Design 168, 107644 (2019)

# Testing the defect density



# Testing the oxidation resistance





nature machine intelligence

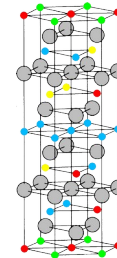
REVIEW ARTICLE

<https://doi.org/10.1038/s42256-020-0156-7>

Check for updates

# Predicting the state of charge and health of batteries using data-driven machine learning

Man-Fai Ng<sup>1</sup>, Jin Zhao<sup>2</sup>, Qingyu Yan<sup>2</sup>, Gareth J. Conduit<sup>3</sup> and Zhi Wei Seh<sup>4</sup>



## Heat exchanger & shape memory alloy applications



# Development of methodology



2013

Multiple  
properties for  
Rolls Royce  
engines

# Development of methodology



2013

2014

Multiple properties for Rolls Royce engines

Property-property correlations with Rolls Royce and BP

# Development of methodology



*Concurrent  
materials design*



2013

2014

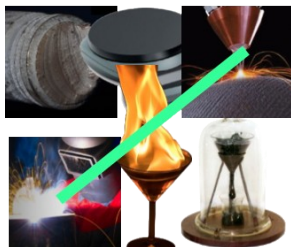
2015

Multiple  
properties for  
Rolls Royce  
engines

Property-  
property  
correlations  
with Rolls  
Royce and BP

Royal Society  
University  
Research  
Fellowship

# Development of methodology



*Concurrent  
materials design*



2013

2014

2015

2016

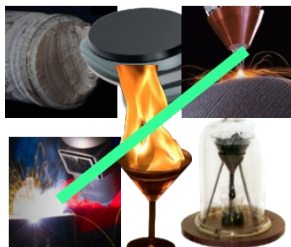
Multiple  
properties for  
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Property-  
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correlations  
with Rolls  
Royce and BP

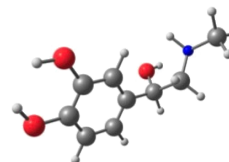
Royal Society  
University  
Research  
Fellowship

Experiment-  
simulation  
correlations  
with Samsung  
Electronics

# Development of methodology



*Concurrent materials design*



2013

2014

2015

2016

2017

Multiple properties for Rolls Royce engines

Property-property correlations with Rolls Royce and BP

Royal Society University Research Fellowship

Experiment-simulation correlations with Samsung Electronics

Drug discovery study with e-therapeutics

# Development of methodology



2013

Multiple properties for Rolls Royce engines



2014

Property-property correlations with Rolls Royce and BP



Concurrent materials design



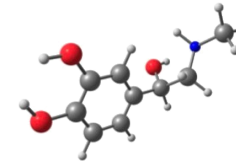
2015

Royal Society University Research Fellowship



2016

Experiment-simulation correlations with Samsung Electronics



2017

Drug discovery study with e-therapeutics



2018

Founding of Intellegens

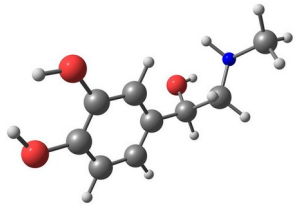
# Open Source Malaria contest



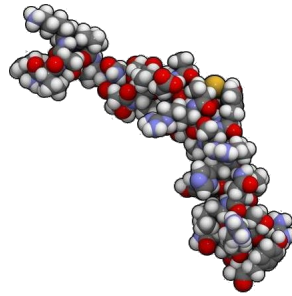
**OPEN SOURCE MALARIA**

Looking for New Medicines

# Action of a drug



Drug



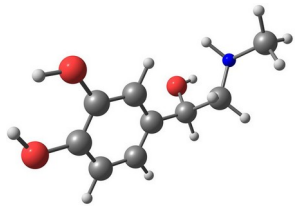
Protein



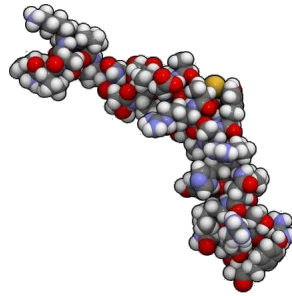
Effect



# Action of a drug



Drug

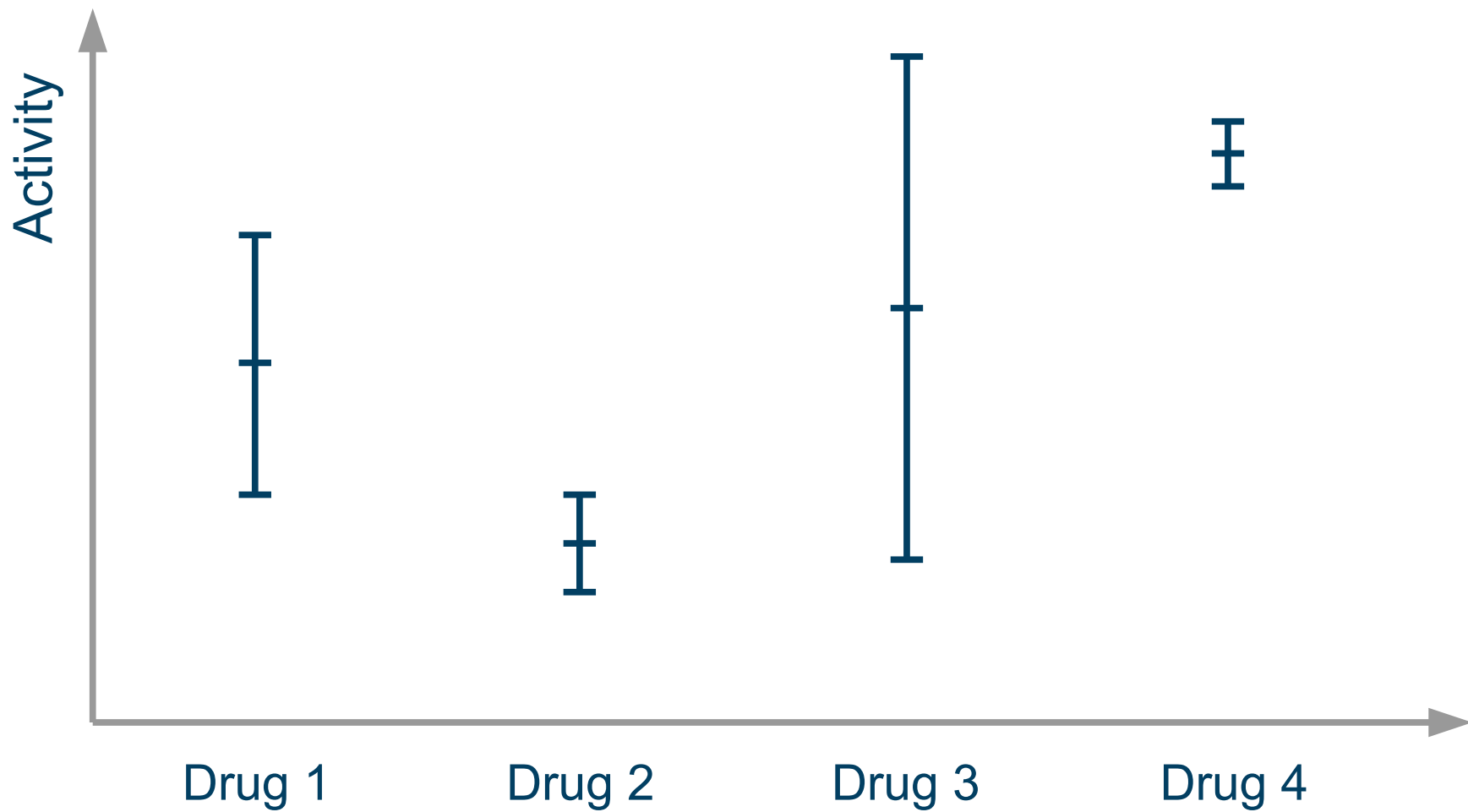


Protein

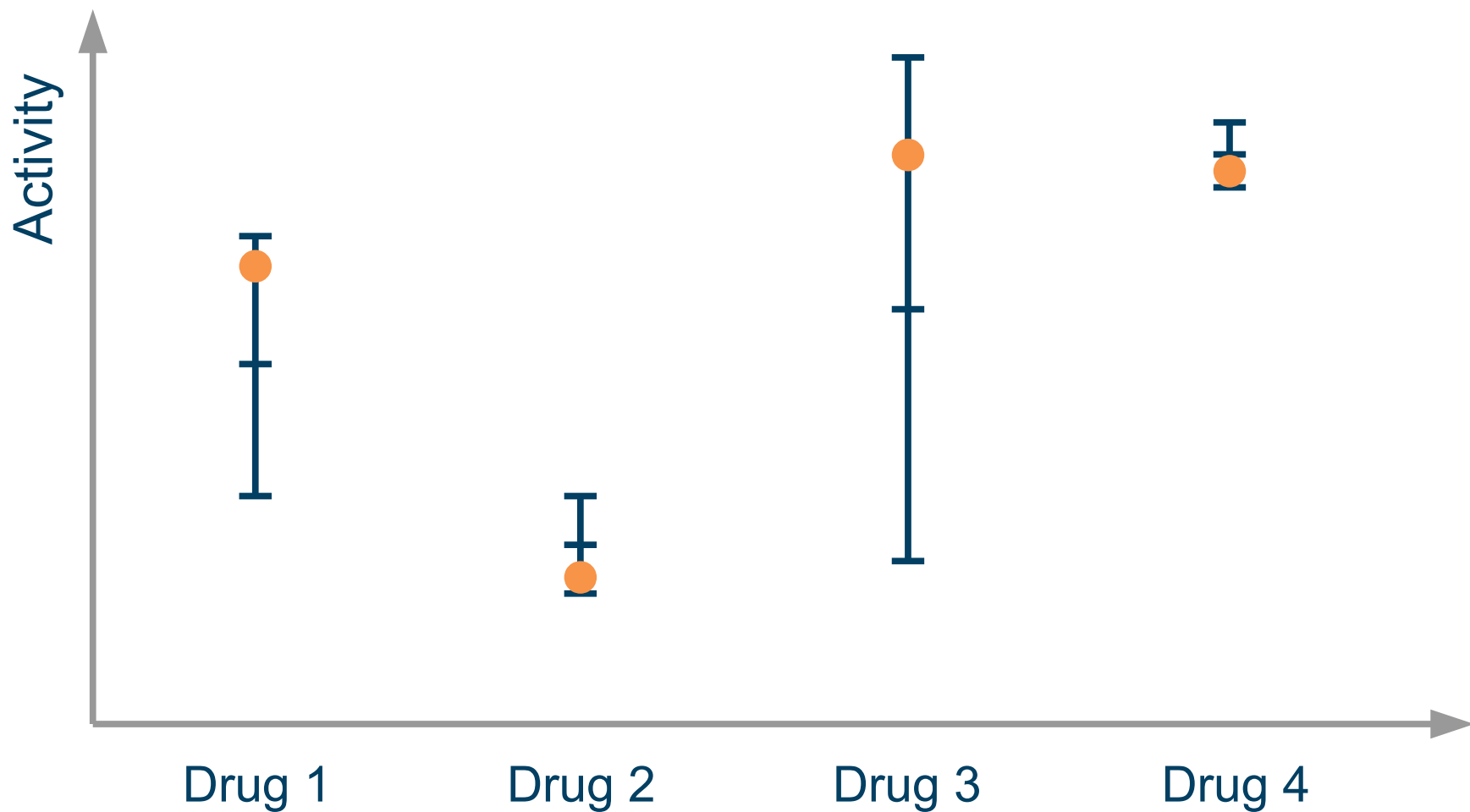


Effect

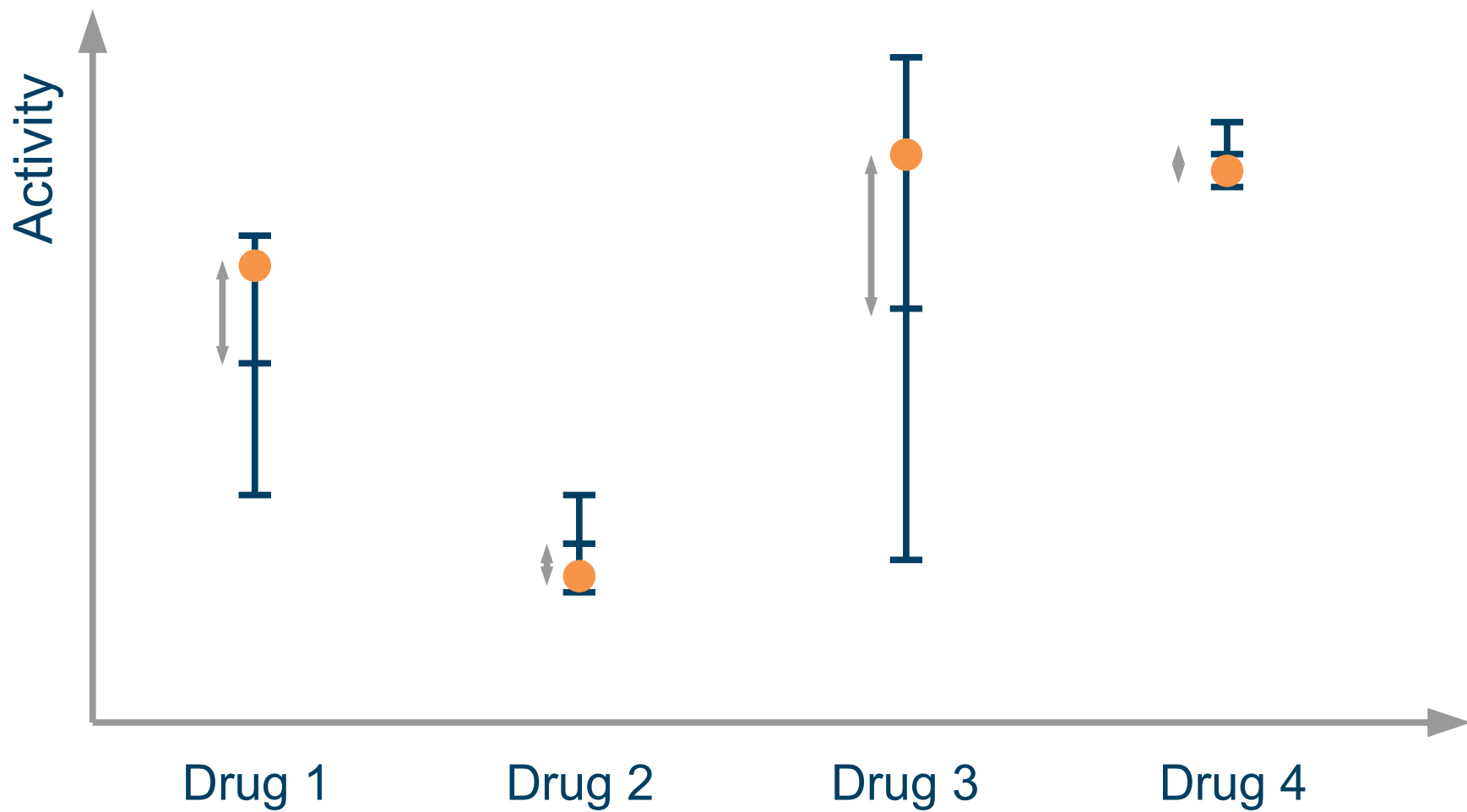
# Predictions have an uncertainty



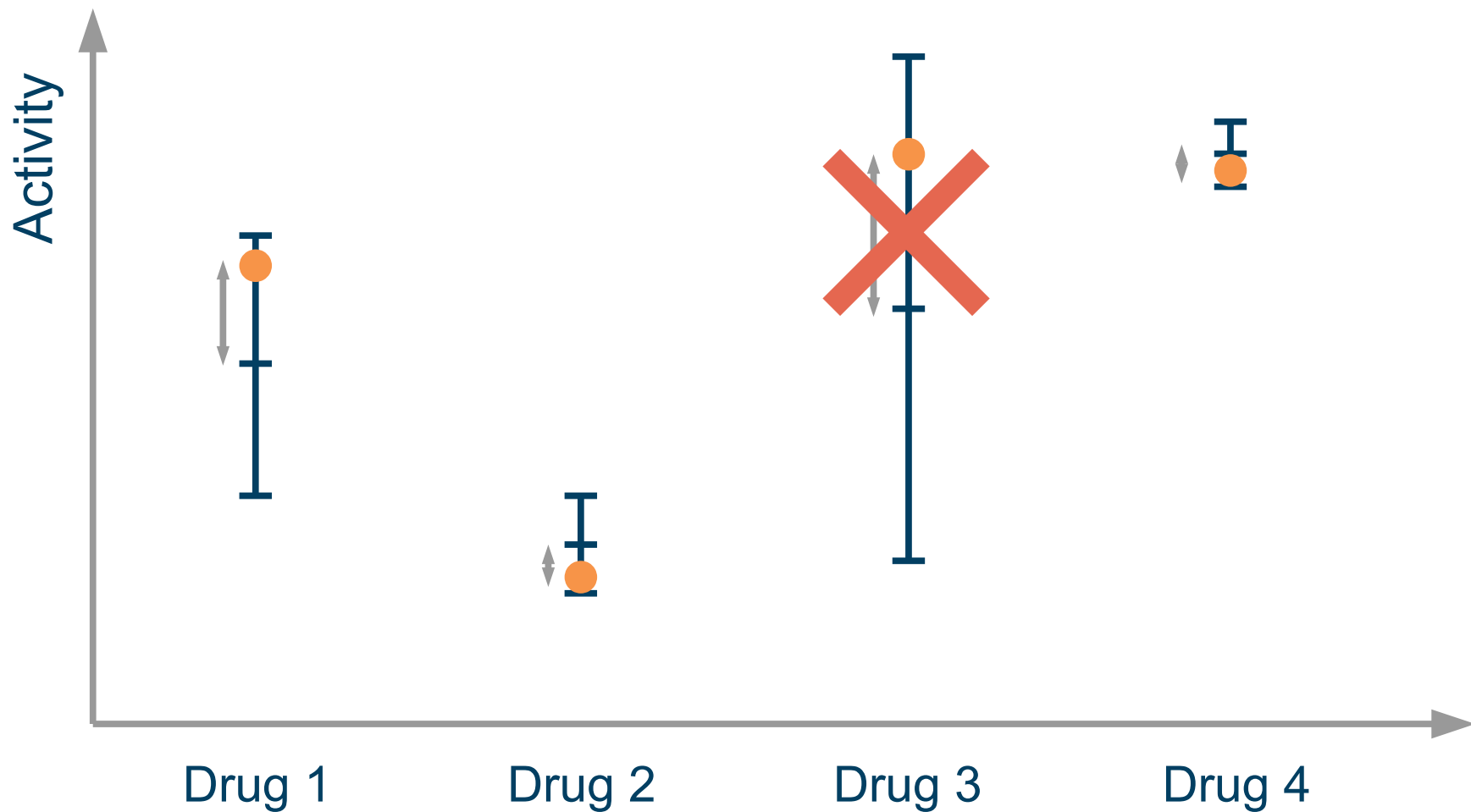
# Validation data typically within one standard deviation



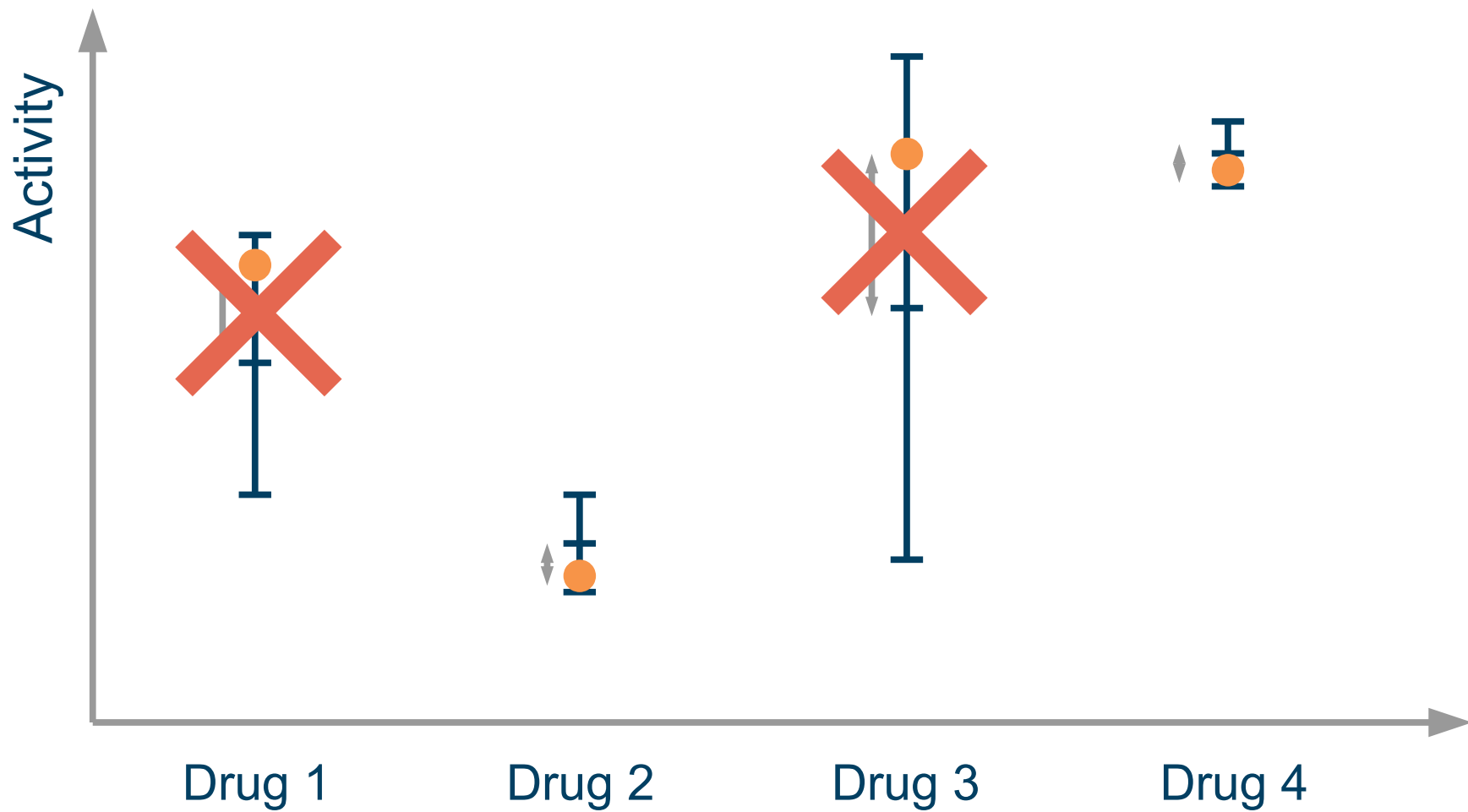
# $R^2$ metric calculated with difference from mean



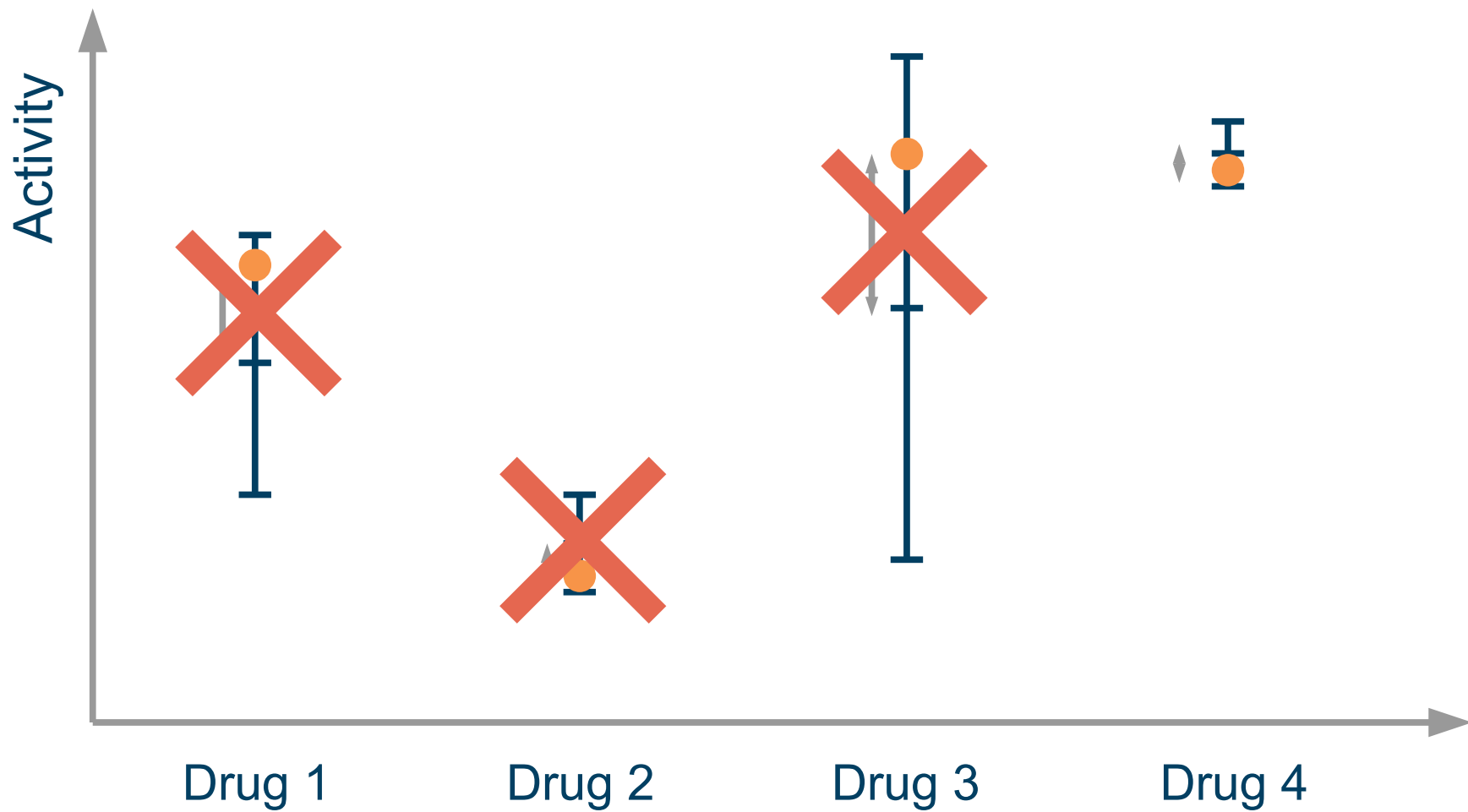
# Impute 75% of data with smallest uncertainty



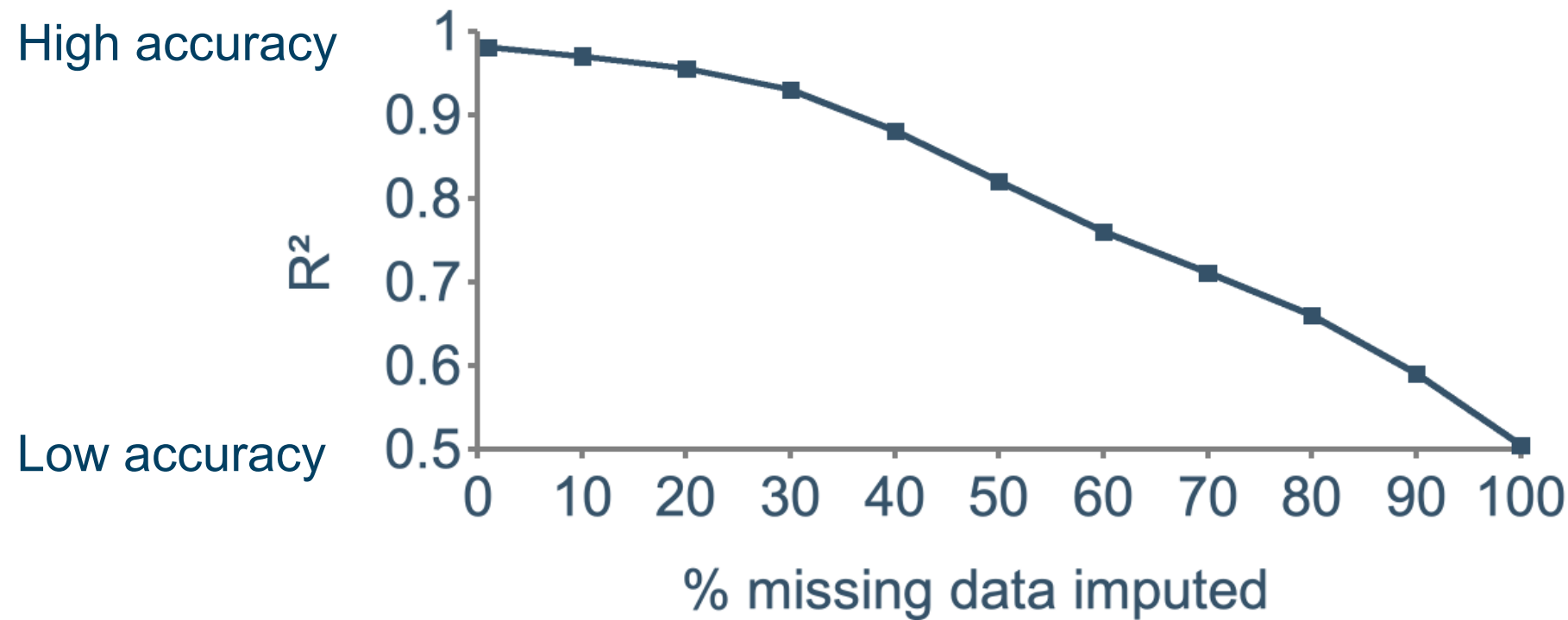
# Impute 50% of data with smallest uncertainty



# Impute 25% of data with smallest uncertainty



# Improved performance by exploiting uncertainty

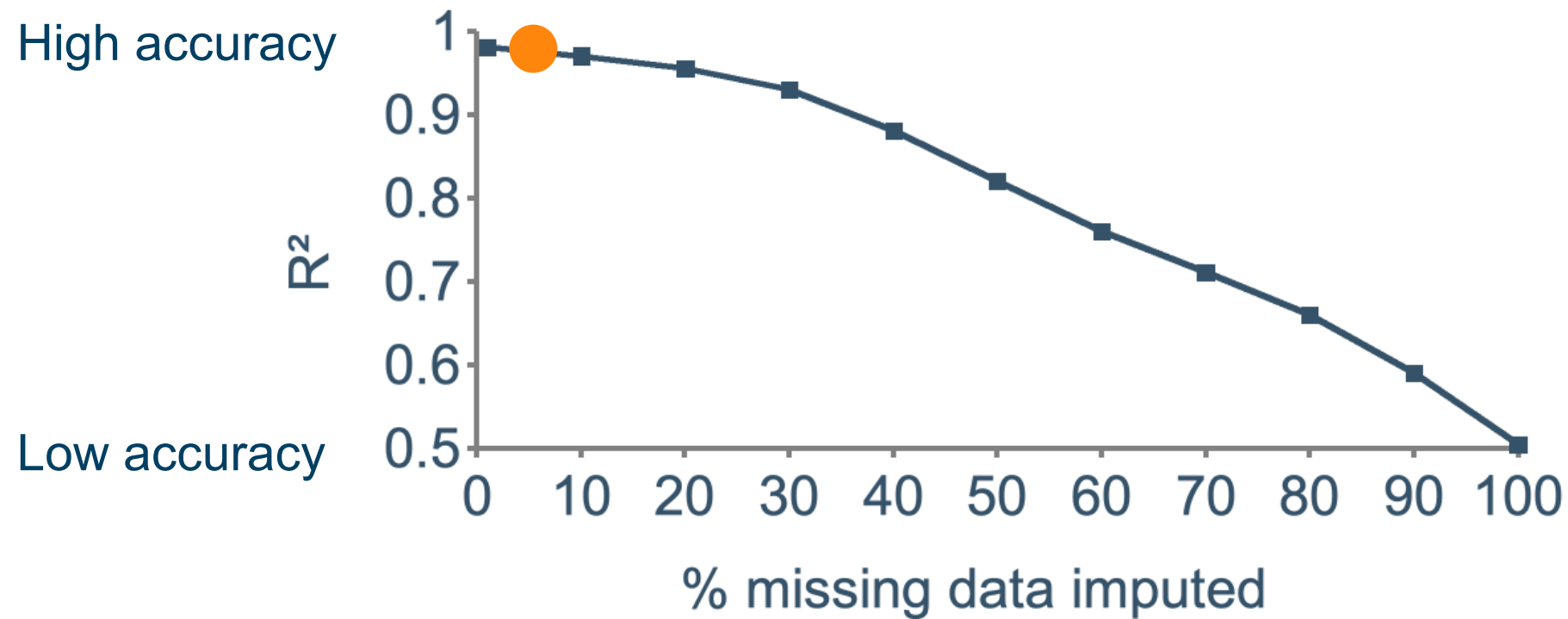




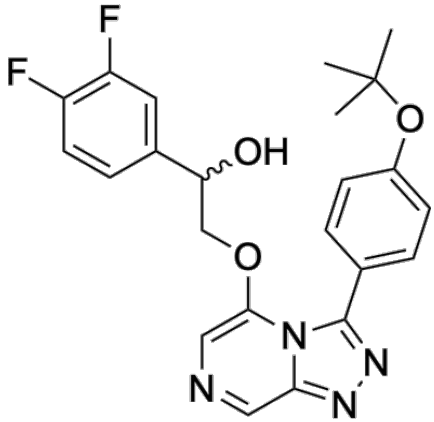
# Different drugs can treat the same ailment



# Focus on compounds with low uncertainty



# Open Source Malaria experimental validation

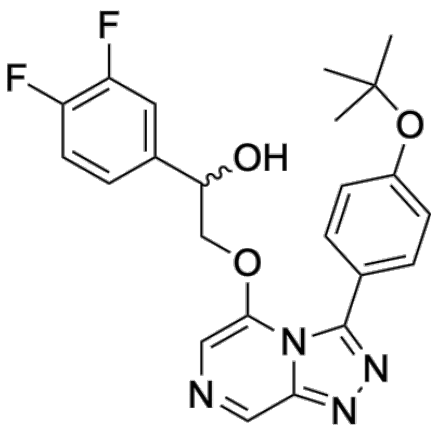


Optibrium & Intellegens

0.647  $\mu\text{M}$

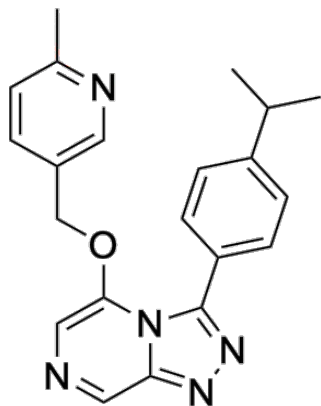
Journal of Medicinal Chemistry 64, 16450 (2021)

# Open Source Malaria other compounds



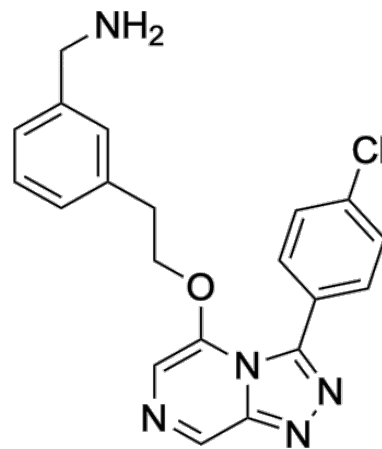
Optibrium & Intellegens

0.647  $\mu\text{M}$



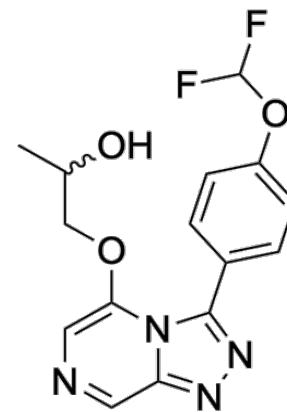
Davy Guan

>25  $\mu\text{M}$



Exscientia

10.9  $\mu\text{M}$



Molomics

>25  $\mu\text{M}$

# Commercialization

 therapeutics



2018

Bring across  
contracts from  
University

# Commercialization

e-therapeutics



2018

2019

Bring across  
contracts from  
University

Consultancy  
work

# Commercialization

e-therapeutics



2018

2019

2020

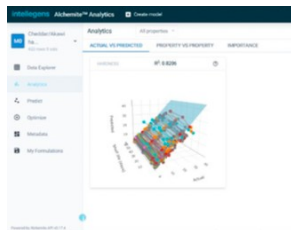
Bring across  
contracts from  
University

Consultancy  
work

Release  
Alchemite  
Analytics™  
product

# Commercialization

e-therapeutics



optibrium



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Bring across  
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Release  
Alchemite  
Analytics™  
product

Release  
Cerella™  
product with  
Optibrium

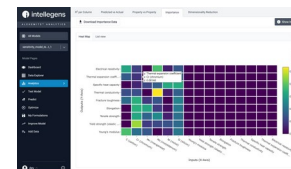


# Commercialization

e-therapeutics



optibrium



2018

2019

2020

2021

2021

Bring across contracts from University

Consultancy work

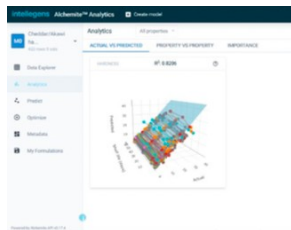
Release Alchemite Analytics™ product

Release Cerella™ product with Optibrium

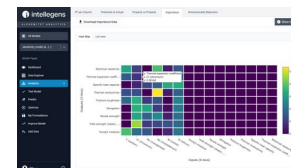
Progress to enterprise licenses

# Commercialization

e-therapeutics



optibrium



ANSYS | GRANTA

2018

2019

2020

2021

2021

2022

Bring across contracts from University

Consultancy work

Release Alchemite Analytics™ product

Release Cerella™ product with Optibrium

Progress to enterprise licenses

Release product with ANSYS Granta

# Summary

Merge computer simulations with experimental data and exploit **property-property** relationships to circumvent **missing data**

Designed and **experimentally verified** alloy for direct laser deposition

Exploited **uncertainty** to predict drug most probable drug

**Generic** approach applied to materials, batteries, pharmaceuticals, and beyond

Taken to market through startup **Intellegens**